

### Facestock

A white, satin finished, machine direction oriented, corona-treated polyolefin film

Basis Weight	75 g/m <sup>2</sup>	ISO 536
Caliper	75 µm	ISO 534

### Adhesive

A general purpose permanent, acrylic based adhesive.

### Liner

BG40 white, a supercalendered glassine paper. The liner is made with FSC certified pulp (FSC Mix Credit , chain-of-custody number: CU-COC-807907).

Basis Weight	61 g/m <sup>2</sup>	ISO 536
Caliper	54 µm	ISO 534

### Laminate

Total Caliper	149 µm±10%	ISO 534
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### Performance data

Initial Tack	10 N/25mm	FTM 9 Glass
Peel Adhesion 90°	6 N/25mm	FTM 2 St.St.
Min. Application Temp.	5 °C	
Service temperature	-20°C to 80°C	

### Adhesive Performance

S692N is a clear permanent adhesive featuring excellent UV resistance and weatherability together with good adhesion performance, even on apolar substrates.

### Applications and use

Applications are predominantly in home and personal care. Due to its flexibility the product is especially suitable for semi-squeezable bottles and other semi-flexible containers. The film is also used for tube-labeling. The clear, white finished film blends well into matt plastic containers. To obtain a high gloss the label can be overvarnished

### Conversion & printing

The film has a machine direction orientation (MDO) which offers exceptional dimensional stability and allows cross directional conformability .

The engineered print skin can be printed by conventional printing techniques including flexo, screen, offset, letterpress, silkscreen, gravure, and hot or cold foiling processes. UV, water-based and solvent-based inks can be used. On-press corona treatment is recommended for optimum ink adhesion. The face material is suitable for Thermal Transfer printing. Exact inks, foils and ribbons should be specified by your ink/foil/ribbon supplier.

The material has excellent register properties especially when a high number of different colours are used.

In circumstances where high scuff resistance is required, overvarnish of the printed labels is advised.

### Special Approvals

The adhesive complies with the European food directives and legislations, FDA 175.105 and the German recommendations XIV as published by BfR. BfR (Bundesinstitut für Risikobewertung) is the German Federal Institute for Risk Assessment. The adhesive can be used in direct contact with dry, moist and fatty foodstuffs with a reduction factor 3.

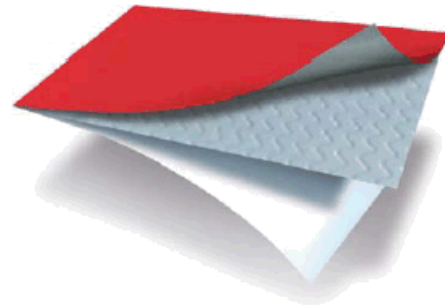
### Shelf life

Two years under storage conditions as defined by FINAT (20-

## AD002

## Fasson ®

## PRIMAX PLUS - S692N-BG40WH FSC



PRIMAX PLUS

S692N

BG40WH FSC

*This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.*

*If you would like to make a suggestion or comment on this datasheet, please send an email to [datasheet.mgmt@eu.averydennison.com](mailto:datasheet.mgmt@eu.averydennison.com)*

25°C; 40-50%RH)

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