CipherLab User Guide

1504/1504SE/1504A Barcode Scanner

Setup barcodes included.

Version 1.16



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IMPORTANT NOTICES

FOR USA

This equipment has been tested and found to comply with the limits for a **Class B** digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- ▶ Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- ▶ Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- ▶ Consult the dealer or an experienced radio/TV technician for help.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

FOR CANADA

This digital apparatus does not exceed the Class B limits for radio noise emissions from digital apparatus as set out in the interference-causing equipment standard entitled "Digital Apparatus," ICES-003 of Industry Canada.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Cet appareil numerique respecte les limites de bruits radioelectriques applicables aux appareils numeriques de Classe B prescrites dans la norme sur le material brouilleur: "Appareils Numeriques," NMB-003 edictee par l'Industrie.

FOR PRODUCT WITH LASER



CAUTION

This laser component emits FDA / IEC Class 2 laser light at the exit port. Do not stare into beam.

SAFETY PRECAUTIONS

- ▶ DO NOT expose the scanner to any flammable sources.
- Under no circumstances, internal components are self-serviceable.
- ▶ For AC power adaptor, a socket outlet shall be installed near the equipment and shall be easily accessible. Make sure there is stable power supply for the scanner or its peripherals to operate properly.

CARE & MAINTENANCE

- Use a clean cloth to wipe dust off the scanning window and the body of the scanner. DO NOT use/mix any bleach or cleaner.
- ▶ Keep the scanner away from any magnets and magnetic fields to prevent the laser engine from malfunctioning.
- If finding the scanner malfunctioning, write down the specific scenario and consult the local sales representative.

RELEASE NOTES

Version	Date	Notes
1.16	Oct. 13, 2016	Descriptions for CD-ROM removed
		Modified: 1504A models added
		Modified: 1.10 – Addon security (2~16 times; default: 10)
		New: 1.11.1 Behavior of 1504/1504SE
		New: 1.11.2 Behavior of 1504A
		▶ Modified: 2.3.1 – Keyboard Type 83/88/89 added for 1504A
		New: 2.3.7 UTF8 Conversion (1504A Only)
		New: 3.21.6 Field Separator (GS Character)
		New: 3.21.7 Application ID Mark
		Modified: 3.25.3 Data Matrix – Field Separator, Application ID Mark setting barcodes added
		Modified: 3.25.5 QR Code – GS1 formatting, Field Separator, Application ID Mark setting barcodes added
		New: Appendix VI Keyboard Type One-Scan Barcode
1.15	Dec. 25, 2014	▶ Modified: 3.25.3 – GS1 formatting for Data Matrix setting added
1.14	Apr. 08, 2014	Modified: Care & Maintenance – "Keep the scanner away from any magnets and magnetic fields to prevent the laser engine from malfunctioning." added
		New: 3.11.3 GS1 Formatting – GS1 formatting barcodes added for GS1-128
		New: 3.11.4 Application ID Mark – barcodes added
		Modified: 3.13.2 GS1 DATABAR OMNIDIRECTIONAL – GS1 formatting barcodes added
		Modified: 3.13.3 GS1 DATABAR EXPANDED – GS1 formatting barcodes added
		Modified: 3.13.4 GS1 DATABAR LIMITED – GS1 formatting barcodes added
		New: 3.13.6 Field Separator – barcodes added
		New: 3.13.7 Application ID Mark – barcodes added
		Modified: 3.21.1 Composite CC-A/B – GS1 formatting barcodes added
		Modified: 3.21.2 Composite CC-C – GS1 formatting barcodes added
1.13	Oct. 04, 2013	Modified: 1.2 Transmit Buffer – enable/disable barcodes added
		New: 1.16 Illumination Brighrtness – setting barcode added

1.12	Aug. 28, 2013	* * * *	New: 3.15.1 Transmit Check Digit (setting barcodes for EAN-8) New: 3.16.3 Transmit Check Digit (setting barcodes for EAN-13) Modified: Notes for ISBT 128 not supporting 1504SE – Introduction – Symbologies Supported, 3.12 ISBT 128, 4.2.2 Symbologies for Character Substitution, 4.4.1 Select Pre-defined Code ID, 4.4.2 Change Code ID, 4.5 Length Code, 4.6.1 Edit a Concatenation of Barcodes, 5.3.1 Applicable Code Type
			New: Specifications – Power Consumption for 1504SE
1.11	Mar. 04, 2013		New: Quick Start – Create 2D One-Scan Barcode
			New: 4.8 AIM Code ID
1.10	July 04 2012		New: 4.8 AIM Code ID New: 2.3 Direct USB HID — add #78 PCAT (Swiss German) and #79
1.10	July 04, 2012		PCAT (Danish)
		•	New: 2.1.1 Activate Keyboard Wedge & Select Keyboard Type — add #32 PCAT (Swiss German) and #33 PCAT (Danish)
		•	New: Symbologies Supported and 3.18.1 UPC-A Convert to EAN-13
		•	New: Appendix V Family Name/First Name/ Middle Name Truncation
		•	New: Appendix V Reading Driver Licenses — add check file type ANSI
1.06	Apr. 12, 2012	•	New: Quick Start Read a Setup Barcode List Current Settings - "List Page 22" added to deliver settings of Driver Liscense parsing
		•	New: Appendix V: Reading Driver Licenses
		•	Remove: 2.3.6 HID Transmit Speed
1.05	Dec. 22, 2011	•	New: 2.1.5 and 2.3.7 Special Keyboard Feature — Add Apply or Bypass special keyboard feature.
		•	Modified: Divide keyboard wedge table into apply and bypass partitions
1.04	Nov. 24, 2011	•	Modified: 3.11 GS1-128 — Change GS1-128 default value to Enable.
		•	New: 1.6.7 Presentation Mode — Add Low Light Enhancement function.
1.03	Aug. 31, 2011	•	Deleted: "Continuous Mode" and "Alternate Mode" are removed from the manual. The original sections 1.6.1 "Continuous Mode" and 1.6.6 "Alternate Mode" are deleted.
		•	New: Kanji Transmission support is added for USB HID and Keyboard Wedge under sections 2.1, 2.1.2, 2.3, and 2.3.2.
1.02	Jul. 19, 2011	•	New: 1.14 Picklist Mode
1.01	Jun. 17, 2011	•	Modified: 1.8 Delay between Re-read — Presentation Mode
		•	Modified: 2.1.1 Activate Keyboard Wedge & Select Keyboard Type — add #31 PCAT (Hungarian)
		•	Modified: 2.3 Direct USB HID — add Inter-Character Delay
		•	Modified: 2.3.1 Activate USB HID & Select Keyboard Type — add #77 PCAT (Hungarian)

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INTRODUCTION

The small-form-factor Barcode Scanners are capable of reading 2D barcodes. The tethered handheld scanners are designed to help accelerate productivity while lowering the total cost of ownership. Intensive data collection jobs are made easier with fast, accurate barcode scanning in various working environments, especially in small businesses. A new ordering option is provided for adapting a 2D scan engine to read both 1D and 2D barcodes.

Owing to the slim, ergonomic design, extremely low power consumption, and powerful decoding capability, CipherLab Barcode Scanners are the best choice for the following applications –

- Receiving in Retail
- Product labeling & Tracking
- ▶ Shelf Product Replenishment
- ▶ Mobile Point of Sale (POS)
- Mobile Inventory Management
- Order Picking & Staging
- Work-In-Process Tracking
- Material Flow Control
- ▶ Transportation & Distribution
- Warehousing
- Asset Management

This manual contains information on operating the scanner and using its features. It is better to keep one copy of the manual at hand for quick reference or maintenance purposes. To avoid any improper disposal or operation, please read the manual thoroughly before use.

Thank you for choosing CipherLab products!



INSIDE THE PACKAGE

The items included in the package may be different, depending on order. Rich choices of output interfaces are available to enhance the total performance of the scanner. Refer to product specifications.

Save the box and packaging material for future use in case it is need to store or ship the scanner.

▶ Barcode Scanner: 1504A

PRODUCT HIGHLIGHTS

- Small-form-factor and built tough to survive drop test
- Extremely low power consumption
- Firmware upgradeable
- Supports most popular barcode symbologies, including GS1-128 (EAN-128), GS1 DataBar (RSS), etc.
- Supports negative barcodes
- Supports a variety of 2D symbologies
- ▶ Supports different scan modes, including Aiming Mode and Multi-Barcode Mode Note
- User feedback via LED indicator and beeper
- Beeping tone and duration programmable for Good Read
- ▶ Provides choices of output interfaces, including RS-232, Keyboard Wedge, and USB.
- Programmable parameters include data output format, editing format, symbologies, etc.

Note: In any scan mode other than Multi-Barcode Mode, a barcode acceptable to the scanner can only contain data of 7 KB at most.



SYMBOLOGIES SUPPORTED

Most of the popular barcode symbologies are supported, as listed below. Each can be individually enabled or disabled. The scanner will automatically discriminate and recognize all the symbologies that are enabled. Refer to Chapter 3 Changing Symbology Settings for details of each symbology.

Symbologies Sup	ported: Enable/Disable	Default	
Codabar		Enabled	
Code 93		Enabled	
MSI			Disabled
Code 128	Code 128	Enabled	
	GS1-128 (EAN-128)	Enabled	
	ISBT 128 (1504SE not supported)	Enabled	
Code 2 of 5	Industrial 25	Enabled	
	Interleaved 25	Enabled	
	Matrix 25		Disabled
	Chinese 25		Disabled
Code 3 of 9	Code 39	Enabled	
	Italian Pharmacode		Disabled
	Trioptic Code 39		Disabled
EAN/UPC	EAN-8	Enabled	
	EAN-8 Addon 2		Disabled
	EAN-8 Addon 5		Disabled
	EAN-13	Enabled	
	EAN-13 & UPC-A Addon 2		Disabled
	EAN-13 & UPC-A Addon 5		Disabled
	ISBN		Disabled
	UPC-E0	Enabled	
	UPC-E1		Disabled
	UPC-E Addon 2		Disabled
	UPC-E Addon 5		Disabled
	UPC-A	Enabled	
GS1 DataBar	GS1 DataBar Omnidirectional (RSS-14)		Disabled
(RSS)	GS1 DataBar Truncated		Disabled
	GS1 DataBar Stacked		Disabled
	GS1 DataBar Stacked Omnidirectional		Disabled



	GS1 DataBar Limited (RSS Limited)		Disabled
	GS1 DataBar Expanded (RSS Expanded)		Disabled
	GS1 DataBar Expanded Stacked		Disabled
Code 11			Disabled
Composite	Composite CC-A/B		Disabled
Code	Composite CC-C		Disabled
	Composite TLC-39		Disabled
Postal Code	US Postnet	Enabled	
	US Planet	Enabled	
	UK Postal	Enabled	
	Japan Postal	Enabled	
	Australian Postal	Enabled	
	Dutch Postal	Enabled	
	USPS 4CB/One Code/Intelligent Mail		Disabled
	UPU FICS Postal		Disabled
2D	PDF417	Enabled	
Symbologies	MicroPDF417		Disabled
	Data Matrix	Enabled	
	Maxicode	Enabled	
	QR Code	Enabled	
	MicroQR	Enabled	
	Aztec	Enabled	

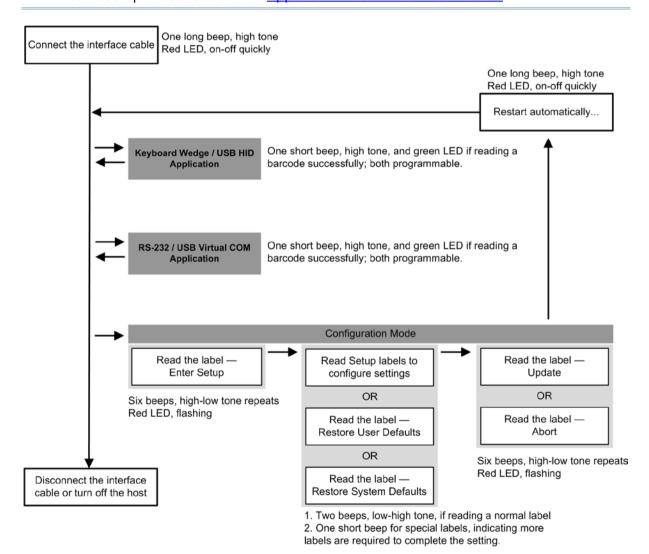
QUICK START

The configuration of the scanner can be done by reading the setup barcodes contained in this manual or via the *ScanMaster* software.

This section describes the procedure of configuring the scanner by reading the setup barcodes and provides some examples for demonstration.

Note: If RS-232 or USB Virtual COM is selected for output interface, the host can directly send serial commands to configure the scanner.

For example, run HyperTerminal.exe and type the 6-digit command located under each setup barcode. Refer to <u>Appendix II Host Serial Commands</u>.





ENTER CONFIGURATION MODE

For the scanner to enter the configuration mode, having it read the "Enter Setup" barcode, which can be located at the bottom of almost every even page of this manual.

▶ The scanner will respond with six beeps and its LED indicator will become flashing red after reading the barcode.

Enter Setup



For configuring scanner parameters, see "Read a Setup Barcode" below.

EXIT CONFIGURATION MODE

For the scanner to save settings and exit the configuration mode, haviing it read the "Update" barcode, which can be located at the bottom of almost every odd page of this manual. To exit the configuration mode without saving any changes, have the scanner read the "Abort" barcode instead.

▶ Just like reading the "Enter Setup" barcode, the scanner will respond with six beeps and its LED indicator will become flashing red after reading the barcode. Wait for a few seconds for the scanner to restart itself.

Update

109999

Abort

6



DEFAULT SETTINGS

SAVE USER SETTINGS AS DEFAULTS

For the scanner to keep the customized settings as user defaults, having it read the "Save as User Defaults" barcode. This is a normal setup barcode, and the scanner will respond with two beeps (low-high tone).

▶ After reading the "Update" barcode, the current settings will be saved as user defaults.

Save as User Defaults



RESTORE USER DEFAULTS

For the scanner to restore the user defaults saved earlier, having it read the "Restore User Defaults" barcode. This is a normal setup barcode, and the scanner will respond with two beeps (low-high tone).

After reading the "Update" barcode, all the parameters of the scanner will return to their customized values.

Restore User Defaults



RESTORE SYSTEM DEFAULTS

For the scanner to restore the factory defaults, having it read the "Restore System Defaults" barcode. This is a normal setup barcode, and the scanner will respond with two beeps (low-high tone).

After reading the "Update" barcode, all the parameters of the scanner will return to their default values.

Restore System Defaults



Note: The system default value (if there is) for each setting is indicated by an asterisk



READ A SETUP BARCODE

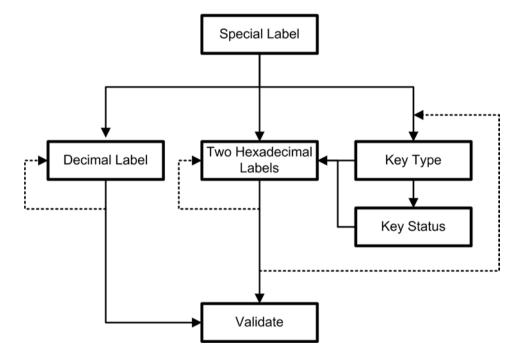
CONFIGURE PARAMETERS

For most of the scanner parameters, only one read is required to set them to new values. The scanner will respond with two beeps (low-high tone) when each parameter is set successfully.

But for a number of special parameters, multiple reads are required to complete the setting. In this case, the scanner will respond with a short beep to indicate it needs to read more setup barcodes. These special parameters may require reading one or more setup barcodes, such as

- Numeric barcodes, say, for keyboard type, inter-character delay, length qualification
- ▶ Hexadecimal barcodes, say, for character strings as prefix, suffix, etc.
- ▶ When "Keyboard Wedge" or "USB HID" is configured for interface, Key Type and Key Status will then become applicable. Decide whether or not to change key status when "Normal Key" is selected for Key Type.

To complete the configuration of these special parameters, it requires reading the "Validate" barcode, and the scanner will respond with two beeps (low-high tone) to indicate the input values are validated.





The example below shows how to save settings as "User Default" so that to restore user defaults later:

Steps Action User Feedback if Successful 1 Power on the scanner... The scanner will respond with a long beep (high tone) and its LED indicator will become solid red and go off quickly. 2 Enter the Configuration Mode... The scanner will respond with six beeps (high-low tone repeats three times), and its LED indicator will be flashing red. Enter Setup 3 Read a Setup barcode... The scanner will respond with two beeps (low-high tone) if reading a normal setup For example, barcode. 4 Exit the Configuration Mode... Same as for Enter the Configuration Mode. Update Abort

5 The scanner will automatically restart itself...

OR

* When any configuration error occurs...

Same as for Power on the scanner.

The scanner will respond with one long beep (low tone).



The example below shows how to set numeric parameters:

Steps Action User Feedback if Successful Power on the scanner... The scanner will respond with a long beep (high tone) and its LED indicator will become solid red and go off quickly. 2 Enter the Configuration Mode... The scanner will respond with six beeps (high-low tone repeats three times), and Enter Setup its LED indicator will become flashing red. Read a Setup barcode... 3 The scanner will respond with two beeps (low-high tone) if reading a normal setup For example, barcode. *Enable Interleaved 25 Normal setup barcode Enable Fixed Length(s) ... Normal setup barcode Max. Length (*126) The scanner will respond with one short Or Fixed Length 1 Special setup beep if reading a special setup barcode barcode such as "Max. Length", indicating the setup requires reading more barcodes. Read the "Decimal Value" barcode(s). Decimal barcodes Refer to **Appendix** IV "Decimal System" The scanner will respond with two beeps (low-high tone) when the input values are validated. Exit the Configuration Mode... 4 Same as for Enter the Configuration Mode. Abort OR 5 The scanner will automatically restart itself... Same as for Power on the scanner.



The example below shows how to set string parameters:

Steps Action User Feedback if Successful 1 Power on the scanner... The scanner will respond with a long beep (high tone) and its LED indicator will become solid red and go off quickly. 2 Enter the Configuration Mode... The scanner will respond with six beeps (high-low tone repeats three times), and Enter Setup its LED indicator will become flashing red. 3 Read a Setup barcode... The scanner will respond with one short beep if reading a special setup barcode For example, such as "Prefix Code", indicating the setup requires reading more barcodes. Special setup barcodes *Normal When "Keyboard Wedge" or "USB HID" is configured for interface, Key Type and Key Status will then become applicable. Decide whether or not to change key status when "Normal Key" is selected for Key Type. Refer to Appendix III Read the "Hexadecimal Value" barcodes Hexadecimal for the desired character string. For barcodes example, read "2" and "B" for the scanner to prefix the character "+". Refer to Appendix IV "Hexadecimal System" The scanner will respond with two beeps (low-high tone) when the input values are validated. 4 Exit the Configuration Mode... Same as for Enter the Configuration Mode. Abort

5 The scanner will automatically restart itself...

OR

109999

Same as for Power on the scanner.



LIST THE CURRENT SETTINGS

The current settings of all scanner parameters can be sent to the host computer for user inspection. The listing includes pages as shown below. Select the page of interest by having the scanner read the "List Page x" barcode. The scanner will respond with two beeps (low-high tone) and send the selected page to the host immediately.

Lists settings regarding Firmware Version, Serial Number, Interface, Buzzer, and Other Scanner Parameters	List Page 1	109950
Lists settings regarding Prefix, Suffix, and Length Code Setting (1/2)	List Page 2	109951
Lists settings regarding Prefix, Suffix, and Length Code Setting (2/2)	List Page 3	109952
Lists settings regarding Code ID	List Page 4	109953
Lists settings regarding: Readable Symbologies (1/2)	List Page 5	109954
Lists settings regarding: Readable Symbologies (2/2)	List Page 6	109955
Lists settings regarding Symbology Parameters (1/3)	List Page 7	109956
Lists settings regarding Symbology Parameters (2/3)	List Page 8	109957
Lists settings regarding Symbology Parameters (3/3)	List Page 9	109958
Reserved	List Page 10	109959



Lists settings regarding Editing Format 1 (1/2)	List Page 11	109937
Lists settings regarding Editing Format 1 (2/2)	List Page 12	109938
Lists settings regarding Editing Format 2 (1/2)	List Page 13	109939
Lists settings regarding Editing Format 2 (2/2)	List Page 14	109940
Lists settings regarding Editing Format 3 (1/2)	List Page 15	109941
Lists settings regarding Editing Format 3 (2/2)	List Page 16	109942
Lists settings regarding Editing Format 4 (1/2)	List Page 17	109943
Lists settings regarding Editing Format 4 (2/2)	List Page 18	109944
Lists settings regarding Editing Format 5 (1/2)	List Page 19	109945
Lists settings regarding Editing Format 5 (2/2)	List Page 20	109946
Lists settings of Driver License parsing	List Page 22	109948



CREATE ONE-SCAN SETUP BARCODES

The fact is most of the scanner parameters require only one read for setting new values. To facilitate configuring the scanner, create One-Scan setup barcodes for use.

1D ONE-SCAN BARCODE

The requirements of a One-Scan setup barcode are:

- ▶ a prefix of the "#@" characters
- the six digits of command parameters
- a suffix of the "#"character

For example, the scanner needs reading three setup barcodes for the command parameter "109952" to take effect:

Enter Setup

List Page 3



109952





Now, it requires only one read:

One-Scan Setup Barcode for 109952



Note: The scanner will restart automatically upon reading the One-Scan setup barcode for changing the interface. It will respond with a long beep and its LED will come on-off shortly.

2D ONE-SCAN BARCODE

Users can also scan a single 2D barcode combining with a series of serial commands to configure the scanner. For example, if you want to change the suffix character to '#', you will need to input the serial commands in sequence as follows (underlining the digits is to make them more readable):

#@CipherLab101231109902109903109994

2D One-Scan Setup Barcode for configuring suffix



Command	Purpaga
Command	Purpose
#@CipherLab	Enter Setup
101231	Configure suffix
109902	Give the first hexadecimal digit of 0x23
109903	Give the second hexadecimal digit of 0x23 for taking '#' as the suffix
109994	Validate the settings



Chapter 1

UNDERSTANDING THE BARCODE SCANNER

This chapter explains the features and usage of the barcode scanner.

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1.1 POWER-ON

Connect the interface cable between the scanner and computer.

- If using the RS-232 cable, it must join the power supply cord to power up the scanner.
- ▶ The scanner will respond with one long beep (high tone) and its LED indicator will become solid red and go off quickly.

1.2 TRANSMIT BUFFER

The scanner is designed to send any collected data to a host computer one by one via the transmit buffer (SRAM). Upon reading a barcode successfully, the scanner responds with one short beep (high tone) and its LED indicator becomes solid green and goes off quickly. However, the host computer may not receive the data immediately if using a low baud rate or waiting for handshake signal (flow control). With the 10 KB transmit buffer, the scanner can ignore the transmission status and keep on reading barcodes until the buffer is full. A warning is given when the transmit buffer is full — the scanner will respond with one long beep (low tone) and its LED indicator will become solid red and go off quickly.

Note: The 10 KB transmit buffer on the scanner can hold as many as 640 scans based on EAN-13 barcodes. Data will be cleared out once the power adaptor to the RS-232 cable is removed or other interface cable is disconnected!

By default the transmit buffer is enabled. Users can decide whether to use the transmit buffer function by reading the Enable/Disable barcode belowe.

*Enable

101045

Disable

18



1.3 LED INDICATOR

The dual-color LED on top of the scanner is used to provide user feedback. For example, the LED becomes solid red and goes off quickly upon powering on or running out of transmit buffer. Tell the difference by the beeps – for example, it will hear a long beep of high tone when powering on the scanner, and a long beep of low tone when the transmit buffer becomes full.

Scanner LED		Meaning					
Red, on-off		Power on, with one long beep (high tone, LED on for 1 second)					
		Transmit buffer full, with one long beep (low tone)					
		 RS-232/USB Virtual COM connection fails, with two beeps (high-low tone) 					
	Green, on-off	Good Read, with one short beep (high tone) and beeper pitch and duration programmable					
Red, flashing		Configuration Mode (On/Off ratio 0.5 s: 0.5 s)					

1.3.1 GOOD READ LED

*Enable Good Read LED



Disable Good Read LED



1.3.2 GOOD READ LED DURATION

By default, the Good Read LED stays on for 40 milliseconds. Specify a value, ranging from 1 to 254 in units of 10 milliseconds.

Good Read LED Time-out after 0.01~2.54 sec. (*40 ms)



- Read the barcode above to specify the time interval before the Good Read LED goes off.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201. For example, read "1" and "5" for the LED to go off after 150 milliseconds.
- 3) Read the "Validate" barcode on the same page to complete this setting.



1.4 BEEPER

The scanner has a buzzer to provide user feedback in various operating conditions.

Beeping	Meaning				
One long beep, high tone	Power on, with red LED on (1 second) and off quickly				
One short beep, high tone Programmable, default to 4 KHz	Good Read, with green LED on-off quickly				
Six short beeps High-low tone repeats three times	Enter Configuration Mode, with red LED flashingExit Configuration Mode				
Two beeps, low-high tone	Setup barcode read successfully				
Two beeps, high-low tone	RS-232/USB Virtual COM connection fails (data saved in Transmit Buffer), with red LED on-off quickly				
One short beep, high tone	More setup barcode required				
One short beep, low tone	More barcodes required to complete the "outpot sequence" requirements of Multi-Barcode Editor, with green LED on-off quickly (Upon completion, same a Good Read.)				
One long beep, low tone	Transmit buffer full, with red LED on-off quicklyConfiguration error (Wrong barcode)				
Two long beeps, high-low tone	Multi-Barcode Mode – Buffer full				

1.4.1 BEEPER VOLUME

Mute

Minimum Volume

Medium Volume

101011

*Maximum Volume



20



1.4.2 GOOD READ BEEP

Frequency

8 kHz



*4 kHz



10

2 kHz



1 kHz



Duration

*Shortest



Shorter



Longer



Longest





1.5 SEND "NR" TO HOST

This feature only works when Keyboard Wedge or RS-232 is selected for output interface. Have the scanner send the "NR" string to the host to notify the No Read event.

Enable



*Disable



22



Enter Setup

1.6 SCAN MODES

Different scan modes are supported – select the scan mode that best suits the requirements of a specific application. Refer to the comparison table below.

In any scan mode other than Multi-Barcode Mode, a barcode acceptable to the scanner can only contain data of 7 KB at most.

Scan Mode	Start to Scan				Stop Scanning			
	Always	Press trigger once	Hold trigger	Press trigger twice	Release trigger	Press trigger once	Barcode being read	Timeout
Test mode	✓							
Laser mode			✓		✓		✓	✓
Auto Off mode		✓					✓	✓
Auto Power Off mode		✓						✓
Aiming mode				✓			✓	✓
Multi-Barcode mode			✓		✓			
Presentation mode	✓							

Note: By default, the scan mode is set to Laser mode.

1.6.1 TEST MODE

The scanner is always scanning.

▶ Capable of decoding the same barcode repeatedly without removing it, for testing purpose.

Test Mode



1.6.2 LASER MODE

The scanner will start scanning once the trigger is held down.

▶ The scanning won't stop until (1) a barcode is decoded, (2) the pre-set timeout expires, or (3) release the trigger.

Note: Refer to "Scanning Timeout".

*Laser Mode



1.6.3 AUTO OFF MODE

The scanner will start scanning once the trigger is pressed.

▶ The scanning won't stop until (1) a barcode is decoded, and (2) the pre-set timeout expires.

Note: Refer to "Scanning Timeout".

Auto Off Mode



1.6.4 AUTO POWER OFF MODE

The scanner will start scanning once the trigger is pressed.

▶ The scanning won't stop until the pre-set timeout expires, and, the pre-set timeout period re-counts after each successful decoding.

Note: Refer to "Delay between Re-read" and "Scanning Timeout".

Auto Power Off Mode



24



Enter Setup

1.6.5 AIMING MODE

The scanner will aim at a barcode once the trigger is pressed, and start scanning when the trigger is pressed again within one second.

▶ The scanning won't stop until (1) a barcode is decoded, and (2) the pre-set timeout expires.

Aiming Mode



Aiming Timeout

Limit the aiming time interval $(1\sim15)$. By default, the scanner time-out is set to 1 second.

Aiming Time-out after 1~15 sec. (*1)



- 1. Read the barcode above to specify the time interval before aiming ends. (It is set to 1 by default.)
- 2. Read the "<u>Decimal Value</u>" barcode on page 201. For example, read "1" and "0" for the scanner to automatically shut down after being idle for 10 seconds.
- 3. Read the "Validate" barcode on the same page to complete this setting.

1.6.6 MULTI-BARCODE MODE

The scanner will be scanning as long as the trigger is held down, capable of decoding one single barcode, as well as multiple unique barcodes one at a time. While decoding a bunch of unique barcodes, if a barcode is decoded twice, its subsequent decoding will be ignored and the scanner is expecting another unique barcode.

For multiple unique barcodes, the maximum output data length of all the barcodes is 10 KB after configuration. When the output length exceeds 10 KB, Multi-Barcode Mode will not take effect.

▶ The scanning won't stop until you release the trigger.

Multi-Barcode Mode



Note: (1) A barcode is considered unique when its Code Type or data is different from others.

(2) Multi-Barcode Mode has nothing to do with the Multi-Barcode Editor.

1.6.7 PRESENTATION MODE

The scanner will be expecting barcodes. Whenever a barcode is brought within range, the scanner will be able to decode it. It is suggested to seat the scanner in the Auto-Sense Stand for hands-free operation.

Presentation Mode



Low Light Enhancement

Enable Low Light Enhancement will cause the illumination to remain on at a low power in low lighting conditions.

Enable

*Disable

102246



1.7 SCANNING TIMEOUT

Specify the scanning time interval (1 \sim 254 sec.; 0= Disable) when the scan mode is set to any of the following –

- Laser mode
- Auto Off mode
- Auto Power Off mode
- Aiming mode

Scanner Time-out after 0~254 sec. (*10)

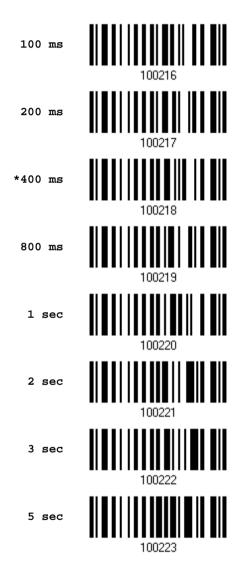


- I) Read the barcode above to specify the time interval before the scan engine times out.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201. For example, read "1" and "5" for the scanner to automatically shut down after being idle for 15 seconds.
- 3) Read the "Validate" barcode on the same page to complete this setting.

1.8 DELAY BETWEEN RE-READ

This is also referred to as the "Blocking Time", which is used to prevent the scanner from accidentally reading the same barcode twice when the scan mode is set to any of the following –

- Auto Power Off mode
- Presentation mode



1.9 READ REDUNDANCY (1D)

Select the level of reading security. For example,

- If "No Redundancy" is selected, one successful decoding will make the reading valid and induce the "READER Event".
- If "Two Times" is selected, it will take a total of three consecutive successful decoding of the same barcode to make the reading valid. The higher the reading security is (that is, the more redundancy the user selects), the slower the reading speed gets.

It is obvious that the more redundancy selected, the higher the reading security is, and thus, the slower the reading speed becomes. It will have to compromise between reading security and decoding speed.

*No Redundancy 100262

One Time 100263

Two Times

1.10 ADDON SECURITY FOR UPC/EAN BARCODES

The scanner is capable of decoding a mix of UPC/EAN barcodes with or without addons. The read redundancy (2~16 times; default is set to 10) allows changing the number of times to decode a UPC/EAN barcode before transmission. The more redundancy selected, the higher the reading security is, and thus, the slower the reading speed becomes. It will have to compromise between reading security and decoding speed.

Note: UPC/EAN Addon 2 and Addon 5 must be enabled individually for this setting to take effect.

Addon Security Level (2~16; default:10)



- I) Read the barcode above to specify the read redundancy for UPC/EAN barcodes. (It is set to 2 by default.)
- 2) Read the "<u>Decimal Value</u>" barcode on page 201. For example, read "1" and "2" for the scanner to re-read the barcode for 12 times.
- 3) Read the "Validate" barcode on the same page to complete this setting.

1.11 AUTO-SENSE MODE

1.11.1 BEHAVIOR OF 1504/1504SE

For 1504/1504SE, this mode is available when you seat the scanner in the Auto-Sense Stand and scan the Enable barcode. Enabling this mode will force the scanner to apply Laser mode as the scan mode. However, it works slightly different from the original Laser mode. Now the scanner will be expecting barcodes as long as it is seated in the Auto-Sense Stand, as shown below. Whenever a barcode is brought within range, the scanner will be able to decode it.

Refer to 1.6.7 Presentation Mode.

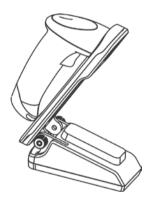
Enable Auto-sense



*Disable Auto-sense



Note: Enabling Auto-sense will force the scanner into Laser mode. To stop this mode, you may remove the scanner from the stand or have the scanner read the "Disable (Auto-Sense)" barcode above. It will then return to Laser mode. If Laser mode is not desired, proceed to select a scan mode best suits the application.



1.11.2 BEHAVIOR OF 1504A

For 1504A, Auto-sense is only available when the scanner is working in <u>Laser Mode</u>. The scanner will be expecting barcodes as long as it is seated in the Auto-sense stand. Whenever a barcode is brought within range, the scanner will be able to decode it.

To stop this mode, just remove the scanner from the stand.



*Enable Auto-sense



Disable Auto-sense

1.12 NEGATIVE BARCODES

Normally, barcodes are printed with the color of the bars darker than that of the spaces. But for negative barcodes, they are printed in the opposite sense just like negative films. The spaces of negative barcodes are printed with a color darker than that of the bars. Configure the scanner to be able to read negative barcodes in the following symbologies:

- All 1D symbologies
- Data Matrix
- QR Code
- Aztec

Enable



*Disable





1.13 CABLE AUTO-DETECTION

Find the interface cable provided inside the package. Connect it to the scanner. The scanner will detect the interface automatically. Refer to Chapter 2 — Selecting Output Interface.

Cable Auto-Detect	Defaults
Keyboard Wedge	PCAT (US) for keyboard type
RS-232	115200 bps, 8 bits, No parity, 1 stop bit
USB	USB HID and PCAT (US) for keyboard type

Note: If "USB Virtual COM" is desired, have the scanner read the setup barcodes.

*Enable

Disable





1.14 PICKLIST MODE

Picklist mode enables the decoder to decode only the barcodes aligned at the center under the laser aiming pattern.

Enable



*Disable





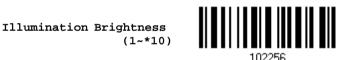
1.15 MOBILE PHONE/DISPLAY MODE

By default this mode is disabled. There is a big improvement in reading barcodes displayed on mobile phones and electronic displays when this mode is enabled.



1.16 ILLUMINATION BRIGHTNESS

Users can adjust the illumination brightness of the LED light source. Specify a value ranging from 1 to 10 to set the brightness level which is set to 10 by default meaning 100% illuminated.



- I) Read the barcode above to commence the adjustment.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201 for the desired illumination brightness level.
- 3) Read the "Validate" barcode on the same page to complete the setting.



SELECTING OUTPUT INTERFACE

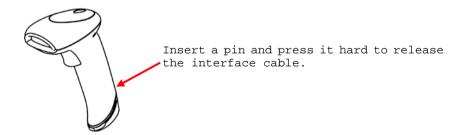
In order to establish a proper connection between computer and the scanner, it suggests following these instructions –

- I) Connect the scanner and computer with the provided interface cable. The scanner is capable of detecting the interface.
 - If using the RS-232 cable, join the power supply cord.
 - If using the USB cable, it is set to USB HID by default.
 If "USB Virtual COM" is desired, have the scanner read the setup barcodes.

Cable Auto-Detect	Defaults
Keyboard Wedge	PCAT (US) for keyboard type
RS-232	115200 bps, 8 bits, No parity, 1 stop bit
USB	USB HID and PCAT (US) for keyboard type

Note: Please make sure the wired cable supports auto-detection. Check whether there is a sticker on the cable, stating "Cable Detection Supported".

- 2) Have the scanner read the "Enter Setup" barcode to enter the configuration mode.
- 3) Have the scanner read the associated barcodes to activate the desired interface. See the following sections for output interfaces supported.
- 4) Have the scanner read the barcodes for related settings.
- 5) Have the scanner read the "Update" barcode to apply the settings and quit the configuration mode.



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2.1 KEYBOARD WEDGE

The Y cable allows connecting the scanner to the keyboard input port of PC and joining the keyboard as well. The scanned data will be transmitted to the host keyboard port as if it is manually entered via the keyboard.

Keyboard Wedge Settings	Defaults
Keyboard Type	PCAT (US)
Alphabets Layout	Normal
Digits Layout	Normal
Capital Lock Type	Normal
Capital Lock State	Off
Alphabets Transmission	Case-sensitive
Digits Transmission	Alphanumeric keypad
Kanji Transmission	Disable
Alternate Composing	No
Laptop Support	Disable
Inter-Character Delay	0 (ms)
Inter-Function Delay	0 (ms)

2.1.1 ACTIVATE KEYBOARD WEDGE & SELECT KEYBOARD TYPE

When Keyboard Wedge interface is activated, it will have to select a keyboard type to complete this setting.

Activate Keyboard Wedge & Select Keyboard Type...



- I) Read this barcode above to activate Keyboard Wedge and select a keyboard type.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201. Refer to the table below for the number of desired keyboard type.
- 3) Read the "Validate" barcode on the same page to complete this setting.

Keyboard Type

By default, the keyboard type is set to PCAT (US). The following keyboard types are supported -

No.	Keyboard Type	No.	Keyboard Type
1	PCAT (US)	18	PS55 001-3
2	PCAT (French)	19	PS55 001-8A
3	PCAT (German)	20	PS55 002-1, 003-1
4	PCAT (Italian)	21	PS55 002-81, 003-81
5	PCAT (Swedish)	22	PS55 002-2, 003-2
6	PCAT (Norwegian)	23	PS55 002-82, 003-82
7	PCAT (UK)	24	PS55 002-3, 003-3
8	PCAT (Belgium)	25	PS55 002-8A, 003-8A
9	PCAT (Spanish)	26	IBM 3477 Type 4 (Japanese)
10	PCAT (Portuguese)	27	PS2-30
11	PS55 A01-1	28	IBM 34XX/319X, Memorex Telex 122 Keys
12	PS55 A01-2 (Japanese)	29	User-defined table
13	PS55 A01-3	30	PCAT (Turkish)
14	PS55 001-1	31	PCAT (Hungarian)
15	PS55 001-81	32	PCAT (Swiss German)
16	PS55 001-2	33	PCAT (Danish)
17	PS55 001-82		



2.1.2 KEYBOARD SETTINGS

- Alphabets Layout
- Digits Layout
- Capital Lock Type
- Capital Lock Setting
- Alphabets Transmission
- Digits Transmission
- Kanji Transmission
- Alternate Composing
- Laptop Support

Alphabets Layout

By default, the alphabets layout is set to normal mode, also known as the standard English layout. Select French or German keyboard layout if necessary. The scanner will make adjustments when sending the "A", "Q", "W", "Z", "Y", and "M" characters according to this setting.

> *Normal AZERTY

OWERTZ

Note: This setting only works when the keyboard type selected is US keyboard, such as PCAT (US). The Alphabets Layout and Digits Layout setting must match the keyboard.

US Keyboard Style - Normal

QWERTY layout, which is normally used in western countries.



▶ Select "Lower Row" for the "Digits Layout" setting for the upper row is for special characters.

French Keyboard Style - AZERTY

French layout; see below for French Keyboard Style.



▶ Select "Upper Row" for the "Digits Layout" setting for the lower row is for special characters.

German Keyboard Layout - QWERTZ

German layout; see below for German Keyboard Style.



▶ Select "Lower Row" for the "Digits Layout" setting for the upper row is for special characters.



Digits Layout

Select a proper layout that matches the alphabets layout. The scanner will make adjustments according to this setting.

Options	Description	
Normal	Depends on the [Shift] key or [Shift Lock] setting	
Lower Row	For QWERTY or QWERTZ keyboard	
Upper Row	For AZERTY keyboard	

*Normal 100046

Upper Row 100049

Lower Row 100048

Note: This setting is meant to be used with the Alphabets Layout; and perhaps with the Character Substitution setting when support to certain keyboard types (languages) is unavailable but required.

Capital Lock Type & Setting

In order to send the alphabets with correct case, the scanner needs to know the status of Caps Lock on the keyboard. Incorrect settings may result in reversed case of the alphabets being transmitted.

Cap Lock Type	Description
Normal	Normal type
Capital Lock	When enabled, the keys of alphabetic characters will be interpreted as capital letters. However, this does not affect the number or punctuation keys.
Shift Lock	When enabled, the keys of alphabetic characters will be interpreted as capital letters. In addition, this affects the number or punctuation keys.

*Normal



Shift Lock



Capital Lock



Capital Lock State	Description	
Capital Lock OFF	Assuming that the status of Caps Lock on the keyboard is OFF, transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission).	
Capital Lock ON	Assuming that the status of Caps Lock on the keyboard is ON, transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission). • Refer to the Capital Lock Type above.	
Auto Detection	The scanner will automatically detect the status of Caps Lock on the keyboard before data is transmitted; transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission).	

Auto Detect



Capital Lock ON

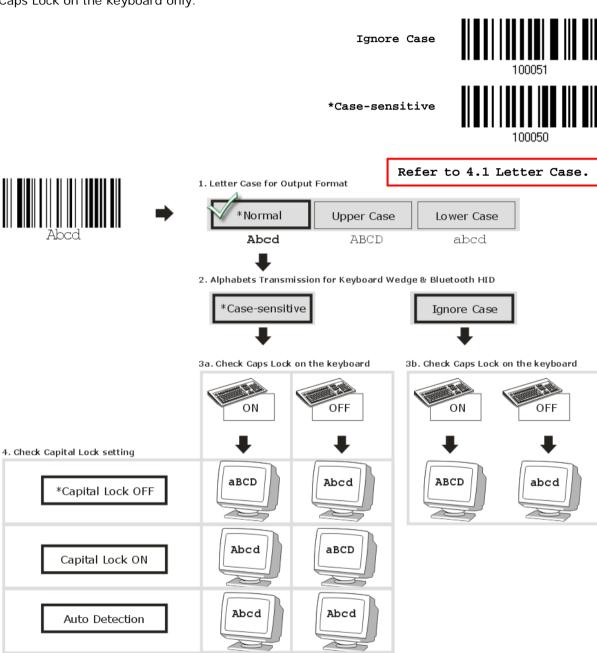
100052

*Capital Lock OFF



Alphabets Transmission

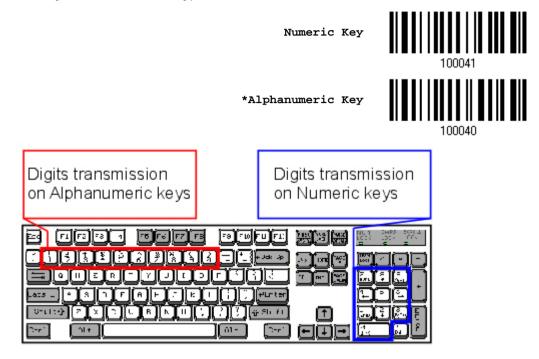
By default, the alphabets transmission is case-sensitive, meaning that the alphabets will be transmitted according to their original case, the status of Caps Lock on the keyboard, as well as the Capital Lock setting. Select [Ignore Case] to have alphabets transmitted according to the status of Caps Lock on the keyboard only.





Digits Transmission

By default, the alphanumeric keypad is used for transmitting digits. Select "Numeric Keypad" if wishing to use the keys on the numeric keypad.



Note: If selecting "Numeric Keypad", the Num Lock status of the physical keyboard should be "ON".

Kanji Transmission

Kanji Transmission is supported by the scanner when either Keyboard Wedge or Direct USB HID is selected for the output interface. By Kanji Transmission, when the host computer is running on Japanese Windows O.S., the scanner is able to transmit Japanese characters including the Chinese characters used in modern Japanese writing system.

Kanji Transmission is disabled by default. Enable/disable scanner's Kanji Transmission by reading the following barcodes:

Enable 100067
*Disable



ALT Composing

By default, Alternate key composing is disabled. Select [Yes] to allow emulating Alternate key code of a specific keyboard character. For example, [Alt] + [065] will be sent to host for the character "A" regardless the keyboard type using.

Yes 100057
*No 100056

Laptop Support

By default, laptop support value is disabled. It suggests enabling this feature if connecting the wedge cable to a laptop without an external keyboard being inter-connected.

Enable 100059

*Disable 100058

DIP.

2.1.3 INTER-CHARACTER DELAY

By default, the inter-character delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every character being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Character Delay... (*0~254)



- I) Read the barcode above to specify the inter-character delay.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201 for the desired inter-character delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.

2.1.4 INTER-FUNCTION DELAY

By default, the inter-function delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every function code $(0x01 \sim 0x1F)$ being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Function Delay... (*0~254)



- I) Read the barcode above to specify the inter-function delay.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201 for the desired inter-function delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.

2.1.5 SPECIAL KEYBOARD FEATURE

By default, the special keyboard feature is based on the factory definition. You can decide whether to apply the special keyboard feature. Refer to <u>Keyboard Wedge Table</u>.

*Apply

100019

Bypass

100010



2.2 RS-232

Use the RS-232 cable to connect the scanner to the serial port of PC and join the power adaptor to the RS-232 connector. The associated RS-232 parameters must match those configured on the computer. The scanned data will be transmitted to the serial port.

RS-232 Settings	Defaults
Baud Rate, Data Bit, Parity, Stop Bit	115200 bps, 8 bits, No parity, 1 stop bit
Flow Control	None
Inter-Character Delay	0 (ms)
Inter-Function Delay	0 (ms)
ACK/NAK Timeout	0
ACK/NAK Beep	Disable

2.2.1 ACTIVATE RS-232 INTERFACE

Activate RS-232 Interface



2.2.2 BAUD RATE

*115200 bps

100080

57600 bps

38400 bps

19200 bps

9600 bps

4800 bps



100100

48



Enter Setup

2400 bps



1200 bps



600 bps



2.2.3 DATA BITS

*8 bits



7 bits



2.2.4 PARITY

*No parity



Even



Odd



2.2.5 STOP BIT

2 stop bits



*1 stop bit





Update

2.2.6 FLOW CONTROL

By default, there is no flow control in use. Select the flow control (handshake) method.

Options	Description	
No	No flow control	
Scanner Ready	The scanner will activate the RTS signal upon powering on. After each good read, the scanner will then wait for the CTS signal to become active. Data will not be sent until the CTS signal becomes active.	
Data Ready	The RTS signal will be activated after each good read. The scanner will then wait for the CTS signal to become active. Data will not be sent until the CTS signal becomes active.	
Inverted Data Ready	It works the same as the Data Ready flow control except that the RTS signal level is inverted.	

*None

Scanner Ready

Data Ready

100000

Invert Data Ready



2.2.7 INTER-CHARACTER DELAY

By default, the inter-character delay is zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time. Such delay time is inserted between every character being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Character Delay... (*0~254)



- I) Read the barcode above to specify the inter-character delay.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201 for the desired inter-character delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.

2.2.8 INTER-FUNCTION DELAY

By default, the inter-function delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every function code (0x01 \sim 0x1F) being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Function
Delay... (*0~254)



- I) Read this barcode above to specify the inter-function delay.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201 for the desired inter-function delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.



2.2.9 ACK/NAK TIMEOUT

By default, the scanner sends data to the host without waiting for an ACK/NAK response before sending more data. Specify a value, ranging from 1 to 99 in units of 0.1 second. If no response within the specified period of time, the scanner will attempt to send the same data two more times. If all three attempts fail without any notification, data loss will occur.

ACK/NAK Time-out after ... (*0~99)



- I) Read the barcode above to specify the time interval for the scanner to send data and wait for a response from the host.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201. For example, read "1" and "0" for the scanner to automatically shut down after being idle for 1 second.
- 3) Read the "Validate" barcode on the same page to complete this setting.

ACK/NAK Error Beep

Enable Error Beep



*Disable Error Beep



Note: We suggest enabling the error beep to notice of such data loss and have the scanner re-read data.



2.3 DIRECT USB HID

For USB HID, connect the scanner to the USB port of PC. Run any text editor on the computer, and the scanned data will be transmitted to the computer.

HID Settings	Defaults
Keyboard Type	PCAT (US)
Digits Layout	Normal
Capital Lock Type	Normal
Capital Lock State	Off
Alphabets Transmission	Case-sensitive
Digits Transmission	Alphanumeric keypad
Kanji Transmission	Disable
Inter-Character Delay	0 (ms)
Inter-Function Delay	0 (ms)

2.3.1 ACTIVATE USB HID & SELECT KEYBOARD TYPE

When USB HID interface is activated, it will have to select a keyboard type to complete this setting.

Activate Direct USB HID & Select Keyboard Type...



- I) Read the barcode above to activate USB HID and select a keyboard type.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201. Refer to the table below for the number of desired keyboard type.
- 3) Read the "Validate" barcode on the same page to complete this setting.

USB HID

By default, the keyboard type is set to PCAT (US). The following keyboard types are supported —

No.	Keyboard Type	No.	Keyboard Type
64	PCAT (US)	74	PS55 A01-2 (Japanese)
65	PCAT (French)	75	User-defined table
66	PCAT (German)	76	PCAT (Turkish)
67	PCAT (Italy)	77	PCAT (Hungarian)
68	PCAT (Swedish)	78	PCAT (Swiss German)
69	PCAT (Norwegian)	79	PCAT (Danish)
70	PCAT (UK)	83	PCAT (Russian) (1504A only)



71	PCAT (Belgium)	88	PCAT (Cyrillic) (1504A only)
72	PCAT (Spanish)	89	PCAT (Armenian) (1504A only)
73	PCAT (Portuguese)		

2.3.2 KEYBOARD SETTINGS

- Alphabets Layout
- Digits Layout
- Capital Lock Type
- Capital Lock Setting
- Alphabets Transmission
- Digits Transmission
- Kanji Transmission

Alphabets Layout

By default, the alphabets layout is set to normal mode, also known as the standard English layout. Select French or German keyboard layout if necessary. The scanner will make adjustments when sending the "A", "Q", "W", "Z", "Y", and "M" characters according to this setting.

*Normal

100060

AZERTY

QWERTZ

Note: This setting only works when the keyboard type selected is US keyboard, such as PCAT (US). The Alphabets Layout and Digits Layout setting must match the keyboard.

US Keyboard Style - Normal

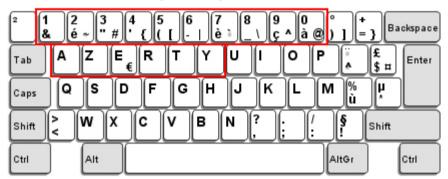
QWERTY layout, which is normally used in western countries.



▶ Select "Lower Row" for the "Digits Layout" setting for the upper row is for special characters.

French Keyboard Style - AZERTY

French layout; see below for French Keyboard Style.



▶ Select "Upper Row" for the "Digits Layout" setting for the lower row is for special characters.

German Keyboard Layout - QWERTZ

German layout; see below for German Keyboard Style.



▶ Select "Lower Row" for the "Digits Layout" setting for the upper row is for special characters.



Digits Layout

Select a proper layout that matches the alphabets layout. The scanner will make adjustments according to this setting.

Options	Description
Normal	Depends on the [Shift] key or [Shift Lock] setting
Lower Row	For QWERTY or QWERTZ keyboard
Upper Row	For AZERTY keyboard

*Normal 100046
Upper Row 100049
Lower Row 100048

Note: This setting is to be used with the Character Substitution setting when support to certain keyboard types (languages) is unavailable but required.

Capital Lock Type & Setting

In order to send the alphabets with correct case, the scanner needs to know the status of Caps Lock on the keyboard. Incorrect settings may result in reversed case of the alphabets being transmitted.

Cap Lock Type	Description
Normal	Normal type
Capital Lock	When enabled, the keys of alphabetic characters will be interpreted as capital letters. However, this does not affect the number or punctuation keys.
Shift Lock	When enabled, the keys of alphabetic characters will be interpreted as capital letters. In addition, this affects the number or punctuation keys.

*Normal



Shift Lock



Capital Lock



Capital Lock State	Description
Capital Lock OFF	Assuming that the status of Caps Lock on the keyboard is OFF, transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission).
Capital Lock ON	Assuming that the status of Caps Lock on the keyboard is ON, transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission). • Refer to the Capital Lock Type above.
Auto Detection	The scanner will automatically detect the status of Caps Lock on the keyboard before data is transmitted; transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission).

Auto Detect



Capital Lock ON

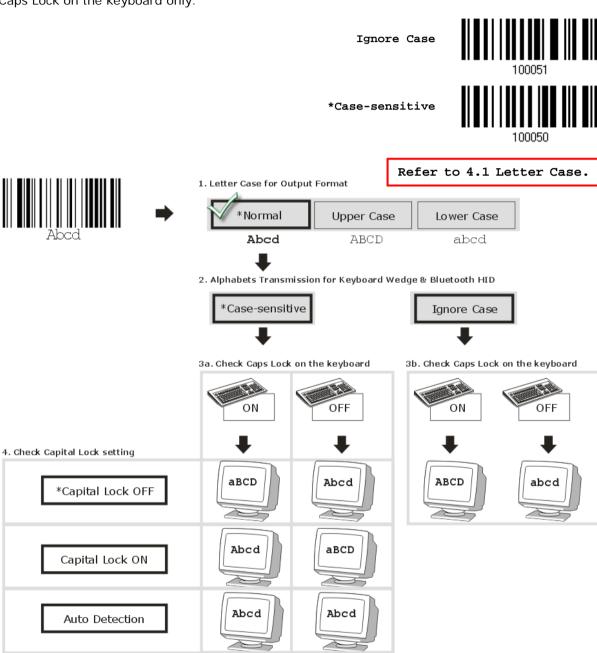


*Capital Lock OFF



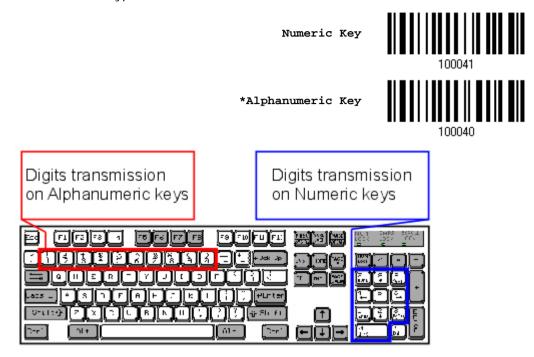
Alphabets Transmission

By default, the alphabets transmission is case-sensitive, meaning that the alphabets will be transmitted according to their original case, the status of Caps Lock on the keyboard, as well as the Capital Lock setting. Select [Ignore Case] to have alphabets transmitted according to the status of Caps Lock on the keyboard only.



Digits Transmission

By default, the alphanumeric keypad is used for transmitting digits. Select "Numeric Keypad" to use the keys on the numeric keypad.



Note: If selecting "Numeric Keypad", the Num Lock status of the physical keyboard should be "ON".

Kanji Transmission

Kanji Transmission is supported by the scanner when either Keyboard Wedge or Direct USB HID is selected for the output interface. By Kanji Transmission, when the host computer is running on Japanese Windows O.S., the scanner is able to transmit Japanese characters including the Chinese characters used in modern Japanese writing system.

Kanji Transmission is disabled by default. Enable/disable scanner's Kanji Transmission by reading the following barcodes:

Enable 100067



2.3.3 INTER-CHARACTER DELAY

By default, the inter-character delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every character being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Character
Delay... (*0~254)



- I) Read the barcode above to specify the inter-character delay.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201 for the desired inter-character delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.

2.3.4 INTER-FUNCTION DELAY

By default, the inter-function delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every function code (0x01 \sim 0x1F) being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Function Delay... (*0~254)



- I) Read the barcode above to specify the inter-function delay.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201 for the desired inter-function delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.

2.3.5 HID CHARACTER TRANSMIT MODE

By default, USB HID interface sends data to the host in batch. Have the scanner read the "By Character" barcode to process data one character at a time.

*Batch Processing



By Character



2.3.6 SPECIAL KEYBOARD FEATURE

By default, the special keyboard feature is based on the factory definition. You can decide whether to apply the special keyboard feature. Refer to <u>Keyboard Wedge Table</u>.

*Apply



Bypass



2.3.7 UTF8 CONVERSION (1504A ONLY)

This function, disabled by default, is only for Russian, Cyrillic, and Armenian keyboard types.

Enable



*Disable



61



Update

2.4 DIRECT USB VCOM

For USB Virtual COM, connect the scanner to the USB port of PC. Run HyperTerminal.exe on the computer, and the scanned data will be transmitted to the computer.

Note: If using USB Virtual COM for the first time, you must install the accompanying driver beforehand. Driver version 5.4 or later is required. Please remove older versions! Instead, users can also decide to use the USB communication device class (CDC) driver by selecting Direct USB VCOM_CDC. Refer to 2.5 Direct USB VCOM_CDC.

2.4.1 ACTIVATE USB VIRTUAL COM

Activate Direct USB Virtual COM



2.4.2 INTER-FUNCTION DELAY

By default, the inter-function delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every function code (0x01 \sim 0x1F) being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Function Delay... (*0~254)



- I) Read the barcode above to specify the inter-function delay.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201 for the desired inter-function delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.

2.4.3 ACK/NAK TIMEOUT

By default, the scanner sends data to the host without waiting for an ACK/NAK response before sending more data. Specify a value, ranging from 1 to 99 in units of 0.1 second. If no response within the specified period of time, the scanner will attempt to send the same data two more times. If all three attempts fail without any notification, data loss will occur.

ACK/NAK Time-out after ... (*0~99)



- I) Read the barcode above to specify the time interval for the scanner to send data and wait for a response from the host.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201. For example, read "1" and "0" for the scanner to automatically shut down after being idle for 1 second.
- 3) Read the "Validate" barcode on the same page to complete this setting.

ACK/NAK Error Beep

Enable Error Beep



*Disable Error Beep



Note: We suggest enabling the error beep to notice of such data loss and have the scanner re-read data.



2.5 DIRECT USB VCOM_CDC

For USB Virtual COM, connect the scanner to the USB port of PC. Run HyperTerminal.exe on the computer, and the scanned data will be transmitted to the computer.

Note: If using USB Virtual COM for the first time, you must install the accompanying VCOM_CDC driver beforehand.

2.5.1 ACTIVATE USB VCOM_CDC

Activate Direct USB VCOM_CDC



2.5.2 INTER-FUNCTION DELAY

By default, the inter-function delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every function code $(0x01 \sim 0x1F)$ being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Function Delay... (*0~254)



- I) Read the barcode above to specify the inter-function delay.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201 for the desired inter-function delay (millisecond).
- 3) Read the "Validate" barcode on the same page to complete this setting.

2.5.3 ACK/NAK TIMEOUT

By default, the scanner sends data to the host without waiting for an ACK/NAK response before sending more data. Specify a value, ranging from 1 to 99 in units of 0.1 second. If no response within the specified period of time, the scanner will attempt to send the same data two more times. If all three attempts fail without any notification, data loss will occur.

ACK/NAK Time-out after ... (*0~99)



- I) Read the barcode above to specify the time interval for the scanner to send data and wait for a response from the host.
- 2) Read the "<u>Decimal Value</u>" barcode on page 201. For example, read "1" and "0" for the scanner to automatically shut down after being idle for 1 second.
- 3) Read the "Validate" barcode on the same page to complete this setting.

ACK/NAK Error Beep

Enable Error Beep



*Disable Error Beep



Note: We suggest enabling the error beep to notice of such data loss and have the scanner re-read data.



Chapter 3

CHANGING SYMBOLOGY SETTINGS

In this chapter, a brief on the symbology settings is provided for reference.

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3.1 CODABAR

*Enable



Disable



3.1.1 START/STOP TRANSMISSION

Decide whether to include the start/stop characters in the data being transmitted.

Transmit Start/Stop Characters



*Do Not Transmit



3.1.2 CLSI CONVERSION

When enabled, the CLSI editing strips the start/stop characters and inserts a space after the first, fifth, and tenth characters of a 14-character Codabar barcode.

Apply CLSI Editing



*Do Not Apply



Note: The 14-character barcode length does not include start/stop characters.

3.1.3 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- ▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

I) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

*Enable Max./Min. Length (1~55)...



Enable Fixed Length(s)...



2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4. Repeat steps 2~4 for Min. Length or Fixed Length 2.

Max. Length (*55) or Fixed Length 1



Min. Length (*4) or Fixed Length 2



- 3) Read the "Decimal Value" barcode on page 201 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.



3.2 CODE 25 - INDUSTRIAL 25

*Enable



Disable





3.2.1 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

I) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

*Enable Max./Min. Length (1~55)...



Enable Fixed Length(s)...



2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4. Repeat steps 2~4 for Min. Length or Fixed Length 2.

Max. Length (*55) or Fixed Length 1



Min. Length (*4) or Fixed Length 2



- 3) Read the "Decimal Value" barcode on page 201 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.

3.3 CODE 25 - INTERLEAVED 25

*Enable



Disable



3.3.1 VERIFY CHECK DIGIT

3.3.2 TRANSMIT CHECK DIGIT

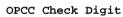
Decide whether to verify the check digit. When desired, select one of the algorithms, USS or OPCC. If incorrect, the barcode will not be accepted.

*Do Not Verify



USS Check Digit







Decide whether to include the check digit in the data being transmitted.

*Transmit Interleaved 25

Check Digit

Do Not Transmit



3.3.3 CONVERT TO EAN-13

Decide whether to convert a 14-character barcode into EAN-13 if the following requirements are met:

- ▶ The barcode must have a leading 0 and a valid EAN-13 check digit.
- "Verify Check Digit" must be disabled.

Convert to EAN-13

*Do Not Convert





3.3.4 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- ▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

I) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

*Enable Max./Min. Length (1~55)...



Enable Fixed Length(s)...



2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4. Repeat steps 2~4 for Min. Length or Fixed Length 2.

Max. Length (*55) or Fixed Length 1



Min. Length (*4) or Fixed Length 2



- 3) Read the "Decimal Value" barcode on page 201 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.



3.4 CODE 25 - MATRIX 25

Enable



*Disable



3.4.1 VERIFY CHECK DIGIT

Decide whether to verify the check digit. If incorrect, the barcode will not be accepted.

Verify Matrix 25 Check Digit



*Do Not Verify



3.4.2 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit Matrix 25 Check Digit 122425

Do Not Transmit

100424



3.4.3 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

I) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

*Enable Max./Min. Length (1~55)...



Enable Fixed Length(s)...



2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4. Repeat steps 2~4 for Min. Length or Fixed Length 2.

Max. Length (*55) or Fixed Length 1



Min. Length (*4) or Fixed Length 2



- 3) Read the "Decimal Value" barcode on page 201 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.



3.5 CODE 25 - CHINESE 25

Enable



*Disable



3.6 ITALIAN PHARMACODE (CODE 32)

Enable



*Disable



Note: Code 39 must be enabled first.

3.7 CODE 39

*Enable



Disable



3.7.1 VERIFY CHECK DIGIT

Decide whether to verify the check digit. If incorrect, the barcode will not be accepted.

Verify Code 39 Check Digit



*Do Not Verify



3.7.2 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit Code 39 Check Digit 100407

Do Not Transmit

100400



3.7.3 STANDARD/FULL ASCII CODE 39

Decide whether to support Code 39 Full ASCII that includes all the alphanumeric and special characters.

Code 39 Full ASCII



*Standard Code 39

Note: Trioptic Code 39 and Code 39 Full ASCII cannot be enabled at the same time.

3.7.4 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- ▶ If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

I) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

*Enable Max./Min. Length (1~55)...



Enable Fixed Length(s)...



2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4. Repeat steps 2~4 for Min. Length or Fixed Length 2.

Max. Length (*55) or Fixed Length 1



Min. Length (*4) or Fixed Length 2



- 3) Read the "Decimal Value" barcode on page 201 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.

3.8 TRIOPTIC CODE 39

Decide whether to decode Trioptic Code 39.

▶ Trioptic Code 39 is a variant of Code 39 used in the marking of computer tap cartridges. It always contains six characters.

Enable



*Disable



Note: Trioptic Code 39 and Code 39 Full ASCII cannot be enabled at the same time.

3.9 CODE 93

*Enable



Disable



3.9.1 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

I) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

*Enable Max./Min. Length (1~55)... 100000

Enable Fixed Length(s)...



2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4. Repeat steps 2~4 for Min. Length or Fixed Length 2.

Max. Length (*55) or Fixed Length 1

102227

Min. Length (*4) or Fixed Length 2



- 3) Read the "Decimal Value" barcode on page 201 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.

3.10 CODE 128

*Enable



Disable



3.11 GS1-128 (EAN-128)

*Enable



Disable

Note: GS1-128 barcodes can be decoded only when this setting is enabled.

3.11.1 TRANSMIT CODE ID

Decide whether to include the Code ID ("]c1") in the data being transmitted.

Transmit GS1-128 Code ID 100519

*Do Not Transmit



3.11.2 FIELD SEPARATOR (GS CHARACTER)

Decide whether to apply a field separator (to convert the FNC1 control character to human readable character).

Enable Field Separator...



- I) Read the barcode above to enable field separator.
- 2) Read the "Hexadecimal Value" barcode on page 202 for the desired character string.
- 3) Read the "Validate" barcode to complete this setting.

Note: GS1-128 barcodes start with the FNC1 control character to distinguish themselves from other uses of Code 128. FNC1 is also used to separate data fields in the GS1-128 barcodes.

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Enter Setup

3.11.3 GS1 FORMATTING

Decide whether to enable GS1 formatting for GS1-128.

Enable



*Disable



3.11.4 APPLICATION ID MARK

Decide whether to add an application ID mark (1 character) to the left (AlMark1) or right (AlMark2) of an application ID (Al) for the purpose of labeling it when formatting the GS1 data.

AIMark1



AIMark2



- I) Read the barcode above to add a mark to the left (AlMark1)/right (AlMark2) of an application ID.
- 2) Read the "<u>Hexadecimal System</u>" barcode on page 202 for the desired character. Read '00' if you want to remove the AI mark.
- 3) Read the "Validate" barcode to complete this setting.

3.12 ISBT 128

Note: 1504SE is not supported by the ISBT 128 symbology.

*Enable



Disable



3.12.1 ISBT CONCATENATION

Decide whether to decode and concatenate pairs of ISBT barcodes.

- Disable ISBT Concatenation
 It will not concatenate pairs of ISBT barcodes it encounters.
- ▶ Enable ISBT Concatenation

There must be two ISBT barcodes in order for the scanner to decode and perform concatenation. It does not decode single ISBT barcodes.

▶ Auto-discriminate ISBT Concatenation

It decodes and concatenates pairs of ISBT barcodes immediately. If only a single ISBT barcode is present, the scanner must decode 10 times before transmitting its data to confirm that there is no additional ISBT barcode.

Disable



Enable



*Auto-discriminate



102239

88



Enter Setup

3.12.2 ISBT CONCATENATION REDUNDANCY

Specify the concatenation redundancy (2~20 times) when ISBT concatenation is enabled.

ISBT Concatenation Redundancy 2~20 (*10)



- I) Read the barcode above to specify the concatenation redundancy.
- 2) Read the "Decimal Value" barcode on page 201 for the desired redundancy.
- 3) Read the "Validate" barcode on the same page to complete this setting.

3.13 GS1 DATABAR (RSS FAMILY)

It is categorized into three groups:

Group I — GS1 DataBar Omnidirectional (RSS-14)

This group consists of the following:		GS1 DataBar Omnidirectional
	•	GS1 DataBar Truncated
	•	GS1 DataBar Stacked

▶ GS1 DataBar Stacked Omnidirectional

Group II — GS1 DataBar Expanded (RSS Expanded)

This group consists of the following:		GST DataBar Expanded
	•	GS1 DataBar Expanded Stacked

Group III — GS1 DataBar Limited (RSS Limited)

This group consists of the following: GS1 DataBar Limited

3.13.1 SELECT CODE ID

Select a desired Code ID to use:

"]e0" (GS1 DataBar Code ID)

"]c1" (GS1-128 Code ID)

Use "]C1"

100517

'Use "]e0"

100516

90



Enter Setup

3.13.2 GS1 DATABAR OMNIDIRECTIONAL (RSS-14)

Enable RSS-14 & RSS Expanded

(Groups I, II)



*Disable



The settings below apply to Group I symbologies only:

- GS1 DataBar Omnidirectional
- GS1 DataBar Truncated
- GS1 DataBar Stacked
- GS1 DataBar Stacked Omnidirectional

Transmit Code ID

Decide whether to include the Code ID in the data being transmitted.

*Transmit RSS-14 Code ID Do Not Transmit



Transmit Application ID

Decide whether to include the Application ID ("01") in the data being transmitted.

*Transmit RSS-14 Application ID

Do Not Transmit



GS1 Formatting for **GS1** DataBar Omnidirectional

Decide whether to enable GS1 formatting for GS1 DataBar Omnidirectional.



Enable



*Disable



3.13.3 GS1 DATABAR EXPANDED (RSS EXPANDED)

Enable RSS-14 & RSS Expanded (Groups I, II)

100349

*Disable



The settings below apply to Group II symbologies only:

- GS1 DataBar Expanded
- GS1 DataBar Expanded Stacked

Transmit Code ID

Decide whether to include the Code ID in the data being transmitted.

*Transmit RSS Expanded Code ID 100527

Do Not Transmit



GS1 Formatting for GS1 DataBar Expanded

Decide whether to enable GS1 formatting for GS1 DataBar Expanded.

Enable

101490

*Disable



101489

92



Enter Setup

3.13.4 GS1 DATABAR LIMITED (RSS LIMITED)

Enable RSS Limited (Group III)



*Disable



Transmit Code ID

Decide whether to include the Code ID in the data being transmitted.

*Transmit RSS Limited Code ID



Do Not Transmit



Transmit Application ID

Decide whether to include the Application ID ("01") in the data being transmitted.

*Transmit RSS Limited Application ID



Do Not Transmit



GS1 Formatting for GS1 DataBar Limited

Decide whether to enable GS1 formatting for GS1 DataBar Limited.

Enable



*Disable

101487



3.13.5 CONVERT TO UPC/EAN

This only applies to GS1 DataBar Omnidirectional and GS1 DataBar Limited barcodes not decoded as part of a Composite barcode.

- Convert to EAN-13: It will strip the leading "010" from barcodes. "01" is the Application ID and must be followed by a single zero (the first digit encoded).
- Convert to UPC-A: It will strip the leading "0100" from barcodes. "01" is the Application ID and must be followed by two or more zeros (but not six zeros).

Convert to UPC/EAN



*Do Not Convert



3.13.6 FIELD SEPARATOR (GS CHARACTER)

Decide whether to apply a field separator (to convert the GS control character to human readable character).

Enable Field Separator...



- I) Read the barcode above to enable field separator.
- Read the "<u>Hexadecimal System</u>" barcode on page 202 for the desired character string.
- 3) Read the "Validate" barcode to complete this setting.

3.13.7 APPLICATION ID MARK

Decide whether to add an application ID mark (1 character) to the left (AlMark1) or right (AlMark2) of an application ID (Al) for the purpose of labeling it when formatting the GS1 data.

AIMark1



AIMark2



- I) Read the barcode above to add a mark to the left (AlMark1)/right (AlMark2) of an application ID.
- 2) Read the "<u>Hexadecimal System</u>" barcode on page 202 for the desired character. Read '00' if you want to remove the AI mark.
- 3) Read the "Validate" barcode to complete this setting.

3.14 MSI

Enable



*Disable



3.14.1 VERIFY CHECK DIGIT

Select one of the three calculations to verify check digit(s) when decoding barcodes. If incorrect, the barcode will not be accepted.

*Single Modulo 10



Double Modulo 10



Modulo 10 & 11



3.14.2 TRANSMIT CHECK DIGIT

Decide whether to include the check digit(s) in the data being transmitted.

*Last Digit Not Transmitted



Both Digits Transmitted



Both Digits
Not Transmitted



100454

96



Enter Setup

3.14.3 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- ▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

I) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

*Enable Max./Min. Length (1~55)...



Enable Fixed Length(s)...



2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4. Repeat steps 2~4 for Min. Length or Fixed Length 2.

Max. Length (*55) or Fixed Length 1



Min. Length (*4) or Fixed Length 2



- 3) Read the "Decimal Value" barcode on page 201 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.



3.15 EAN-8

EAN-8

*Enable EAN-8 (No Addon)



Disable



EAN-8 Addon 2

Enable EAN-8 Addon 2



*Disable



EAN-8 Addon 5

Enable EAN-8 Addon 5



*Disable



3.15.1 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit EAN-8 Check Digit 100471

Do Not Transmit

100470

100470

98



Enter Setup

3.16 EAN-13

EAN-13

*Enable EAN-13 (No Addon)



Disable



EAN-13 Addon 2

Enable EAN-13 Addon 2



*Disable



EAN-13 Addon 5

Enable EAN-13 Addon 5



*Disable



3.16.1 CONVERT TO ISBN

Decide whether to convert the EAN-13 barcode, starting with 978 and 979, to ISBN.

Convert EAN-13 to

*Do Not Convert



3.16.2 CONVERT TO ISSN

Decide whether to convert the EAN-13 barcode, starting with 977 to ISSN.

Convert EAN-13 to

*Do Not Convert



3.16.3 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit EAN-13 Check Digit

Do Not Transmit



3.17 UCC COUPON EXTENDED CODE

Decide whether to decode the following barcodes as Coupon Code.

- ▶ UPC-A barcodes starting with digit "5"
- ▶ EAN-13 barcodes starting with digits "99"
- ▶ UPC-A/EAN-128 Coupon Codes

Enable

102002

*Disable

Note: Depending on requirements, UPC-A, EAN-13 and EAN-128 must be enabled first!

3.18 UPC-A

UPC-A

*Enable UPC-A (No Addon)



Disable



UPC-A Addon 2

Enable UPC-A Addon 2



*Disable



UPC-A Addon 5

Enable UPC-A Addon 5



*Disable





3.18.1 CONVERT TO EAN-13

Decide whether to expand the read UPC-A barcode, as well as its addons, into EAN-13.

After conversion, the data follows EAN-13 format and is affected by EAN-13 programming selections (e.g. Check Digit).

Convert UPC-A to EAN-13

100459

*Do Not Convert



3.18.2 TRANSMIT SYSTEM NUMBER

Decide whether to include the system number in the data being transmitted.

*Transmit UPC-A System Number



Do Not Transmit



3.18.3 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit UPC-A Check Digit 100469

Do Not Transmit

103



3.19 UPC-E

UPC-E

*Enable UPC-E (No Addon)



Disable



UPC-E Addon 2

Enable UPC-E Addon 2



*Disable



UPC-E Addon 5

Enable UPC-E Addon 5



*Disable





3.19.1 SELECT SYSTEM NUMBER

Decide whether to decode the ordinary UPC-E barcodes only or both UPC-E0 and UPC-E1 barcodes.

- ▶ System number 0 enabled for decoding UPC-E0 barcodes.
- System number 1 enabled for decoding UPC-E1 barcodes.

System Number 0 & 1



*System Number 0 Only



Warning:

Because of the way system number 1 is encoded, if both system numbers are enabled, the user might suffer from short scanning UPC-A or EAN-13 barcodes into UPC-E1 barcodes.

3.19.2 CONVERT TO UPC-A

Decide whether to expand the read UPC-E barcode, as well as its addons, into UPC-A.

After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g. System Number, Check Digit).

Convert UPC-E to UPC-A

100457

*Do Not Convert

100456



3.19.3 TRANSMIT SYSTEM NUMBER

Decide whether to include the system number in the data being transmitted.

Transmit UPC-E System Number 100475

*Do Not Transmit

100474

3.19.4 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit UPC-E Check Digit 100467

Do Not Transmit

100400

106



Enter Setup

3.20 CODE 11

Enable



*Disable



3.20.1 VERIFY CHECK DIGIT

Decide whether to verify the check digit(s). If incorrect, the barcode will not be accepted.

Verify One Check Digit



Verify Two Check Digit



*Do Not Verify



3.20.2 TRANSMIT CHECK DIGIT

Decide whether to include the check digit(s) in the data being transmitted.

Transmit Code 11 Check Digit



*Do Not Transmit

102106

Note: "Verify Check Digit" must be enabled first.

3.20.3 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

- If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.
- ▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

Note: The specified length(s) must include the check digit(s) the barcode contains.

I) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

*Enable Max./Min. Length (1~55)...



Enable Fixed Length(s)...



2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4. Repeat steps 2~4 for Min. Length or Fixed Length 2.

Max. Length (*55) or Fixed Length 1



Min. Length (*4) or Fixed Length 2



- 3) Read the "Decimal Value" barcode on page 201 for the desired length.
- 4) Read the "Validate" barcode on the same page to complete this setting.



3.21 COMPOSITE CODE

3.21.1 COMPOSITE CC-A/B

Decide whether to enable Composite CC-A/B.

Enable Composite CC-A/B



*Disable



Decide whether to enable GS1 formatting for Composite CC-A/B. When enabled, the field separator and application ID mark will be automatically added to the output data.

Enable



1014

*Disable



3,21,2 COMPOSITE CC-C

Decide whether to enable Composite CC-C.

Enable Composite



*Disable



Decide whether to enable GS1 formatting for Composite CC-C.

Enable



*Disable



109



Update

3,21,3 COMPOSITE TLC-39

Enable Composite TLC-39



*Disable



3.21.4 UPC COMPOSITE MODE

UPC barcodes can be "linked" with a 2D barcode during transmission as if they were one barcode.

UPC Never Linked

Transmit UPC barcodes regardless of whether a 2D barcode is detected.

UPC Always Linked

Transmit UPC barcodes and the 2D portion. If the 2D portion is not detected, the UPC barcode will not be transmitted.

Note: CC-A/B or CC-C must be enabled!

Auto-discriminate UPC Composites

Transmit UPC barcodes as well as the 2D portion if present.

UPC Never Linked

*UPC Always Linked

Auto-discriminate

102114



Enter Setup

3.21.5 GS1-128 EMULATION MODE FOR UCC/EAN COMPOSITE CODES

Decide whether to transmit UCC/EAN Composite Code data as if it was encoded in GS1-128 barcodes.

Enable GS1-128 Emulation Mode 102105

*Disable



3.21.6 FIELD SEPARATOR (GS CHARACTER)

Decide whether to apply a field separator (to convert the GS control character to human readable character). The field separator is automatically added to the data when GS1 formatting is enabled.

Specify Field Separator...



- I) Read the barcode above to specify field separator.
- 2) Read the "Hexadecimal Value" barcode on page 202 for the desired character string.
- 3) Read the "Validate" barcode to complete this setting.

3.21.7 APPLICATION ID MARK

Decide whether to add an application ID mark (1 character) to the left (AlMark1) or right (AlMark2) of an application ID (Al) for the purpose of labeling it when formatting the GS1 data.

AIMark1



100620

AIMark2



I) Read the barcode above to add a mark to the left (AlMark1)/right (AlMark2) of an application ID.

- 2) Read the "<u>Hexadecimal System</u>" barcode on page 202 for the desired character. Read '00' if you want to remove the AI mark.
- 3) Read the "Validate" barcode to complete this setting.

3.22 US POSTAL CODE

3.22.1 US POSTNET

*Enable US Postnet



Disable



3.22.2 US PLANET

*Enable US Planet



Disable



3.22.3 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit US Postal Check Digit 102111

Do Not Transmit

100110



3.23 UK POSTAL CODE

3.23.1 UK POSTAL

*Enable UK Postal



Disable



3.23.2 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit UK Postal Check Digit Do Not Transmit





3.24 MORE POSTAL CODE

3.24.1 JAPAN POSTAL

*Enable Japan Postal



Disable



3.24.2 AUSTRALIAN POSTAL

*Enable Australian Postal



Disable



3.24.3 DUTCH POSTAL

*Enable Dutch Postal



Disable



3.24.4 USPS 4CB/ONE CODE/INTELLIGENT MAIL

Enable USPS 4CB/ One Code/ Intelligent Mail 102029

*Disable



102028



115

Update

3.24.5 UPU FICS POSTAL

Enable UPU FICS
Postal

100001

*Disable





3.25 2D SYMBOLOGIES

3.25.1 PDF417

*Enable PDF417



Disable



3.25.2 MicroPDF417

Enable MicroPDF417



*Disable



3.25.3 DATA MATRIX

Decide whether to enable Data Matrix barcodes.

*Enable Data Matrix



Disable



GS1 FORMATTING

Decide whether to enable GS1 formatting for GS1-Data Matrix barcodes. When enabled, the field separator and application ID mark will be automatically added to the output data.

Enable





*Disable



FIELD SEPARATOR

Decide whether to apply a field separator (to convert the GS control character to human readable character). The field separator is automatically added to the data when GS1 formatting is enabled.

Specify Field Separator...



- I) Read the barcode above to specify field separator.
- 2) Read the "Hexadecimal Value" barcode on page 202 for the desired character string.
- 3) Read the "Validate" barcode to complete this setting.

APPLICATION ID MARK

Decide whether to add an application ID mark (1 character) to the left (AlMark1) or right (AlMark2) of an application ID (Al) for the purpose of labeling it when formatting the GS1 data.

AIMark1



AIMark2



- I) Read the barcode above to add a mark to the left (AlMark1)/right (AlMark2) of an application ID.
- 2) Read the "Hexadecimal System" barcode on page 202 for the desired character.
- 3) Read '00' if you want to remove the AI mark.Read the "Validate" barcode to complete this setting.

DATA MATRIX MIRROR

Decide whether to decode mirror image Data Matrix barcodes.

- ▶ Never do not decode Data Matrix barcodes that are mirror images.
- ▶ Always decode only Data matrix barcodes that are mirror images.
- ▶ Auto decode both mirrored and unmirrored Data Matrix barcoes.

*Never



Always



Auto



3.25.4 MAXICODE

*Enable Maxicode



Disable





3.25.5 QR CODE

*Enable QR Code



Disable



GS1 FORMATTING

Decide whether to enable GS1 formatting for GS1-QR Code barcodes. When enabled, the field separator and application ID mark will be automatically added to the output data.

Enable



*Disable



FIELD SEPARATOR (GS CHARACTER)

Decide whether to apply a field separator (to convert the GS control character to human readable character). The field separator is automatically added to the data when GS1 formatting is enabled.

Specify Field Separator...



- I) Read the barcode above to specify field separator.
- 2) Read the "Hexadecimal Value" barcode on page 202 for the desired character string.
- 3) Read the "Validate" barcode to complete this setting.



Enter Setup

APPLICATION ID MARK

Decide whether to add an application ID mark (1 character) to the left (AlMark1) or right (AlMark2) of an application ID (Al) for the purpose of labeling it when formatting the GS1 data.

AIMark1



AIMark2



I) Read the barcode above to add a mark to the left (AlMark1)/right (AlMark2) of an application ID.

2) Read the "Hexadecimal System" barcode on page 202 for the desired character.Read '00' if you want to remove the AI mark.

3) Read the "Validate" barcode to complete this setting.

3.25.6 MicroQR

*Enable MicroQR



Disable



3.25.7 AZTEC

*Enable Aztec

Disable





3.26 MACRO PDF

Macro PDF is a special feature for concatenating multiple PDF barcodes into one file, known as Macro PDF417 or Macro MicroPDF417.

Note: When printing barcodes, keep each Macro PDF sequence separate, as each has a unique identifier. Do not mix barcodes from several Macro PDF sequences, even if they encode the same data. When scan Macro PDF sequences, scan the entire Macro PDF sequence without interruption!

3.26.1 TRANSMIT/DECODE MODE

Decide how to handle Macro PDF decoding.

- Buffer All Symbols / Transmit Macro PDF When Complete
 - Transmit all decoded data from an entire Macro PDF sequence only when the entire sequence is scanned and decoded. If the decoded data exceeds the limit of 50 symbols, no transmission because the entire sequence was not scanned!
- Transmit Any Symbol in Set / No Particular Order
 - Transmit data from each Macro PDF symbol as decoded, regardless of the sequence.
- Passthrough All Symbols
 - Transmit and decode all Macro PDF symbols and perform no processing. In this mode, the host is responsible for detecting and parsing the Macro PDF sequences.

Buffer All Symbols / Transmit When Complete

102186

Transmit Any Symbol in Set /
No Particular Order

*Passthrough All Symbols

3.26.2 ESCAPE CHARACTERS

When enabled, it uses the backslash "\" as an Escape character for systems that can process transmissions containing special data sequences. It will format special data according to the Global Label Identifier (GLI) protocol, which only affects the data portion of a Macro PDF symbol transmission. The Control Header, if enabled, is always sent with GLI formatting.

GLI Protocol



*None



3.26.3 TRANSMIT CONTROL HEADER

The control header contains the segment index and file ID. For example, the field may be " $92800000\725\120\343$ ". The five digits after the 928 are the segment index (or block index), and $725\120\343$ is the file ID.

- ▶ Enable this when selecting "Transmit Any Symbol in Set/ No Particular Order".
- Disable this when selecting "Buffer All Symbols/Transmit Macro PDF When Complete".
- ▶ This option has no effect when selecting "Passthrough All Symbols".

Transmit Control Header 102195

*Do Not Transmit







DEFINING OUTPUT FORMAT

The scanner allows configuring in which format the collected data will be output to the host computer. Barcode read by the scanner will be processed in the following sequence -

- 1) Perform character substitution on the data scanned.
- 2) Add Code ID and Length Code to the front of the data: [Code ID] [Length Code] [Data]
- 3) Process the whole data in step 2 with user formats. Data is now divided into fields by user specified rules. Refer to Chapter 5 Applying Formats for Data Editing.
- 4) Add Prefix Code and Suffix Code before transmission: [Prefix Code] [Processed Data][Suffix Code]

IN THIS CHAPTER

4.1	Letter Case	125
4.2	Character Substitution	126
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4.1 LETTER CASE

By default, the alphabets transmission is case-sensitive, meaning that the alphabets will be transmitted according to their original case. Ignoring the original letter case, select [Upper Case] to output data in upper case only; otherwise, select [Lower Case] to output data in lower case only.

*Normal



Upper Case





125

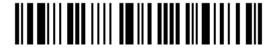
4.2 CHARACTER SUBSTITUTION

Character substitution is performed on every occurrence of the first character specified. If only one character is specified, every occurrence of that character in the barcode will be taken away.

- ▶ The first character will be replaced by the second character(s).
- ▶ Up to three sets of character substitution can be configured.
- ▶ If "Keyboard Wedge" or "USB HID" is configured for interface, <u>Key Type</u> and <u>Key Status</u> will then become applicable. Decide whether or not to apply Key Status when "Normal Key" is selected for Key Type.

Key Type		Key Status
Scan Code	Only 1 scan code value is allowed. Refer to 4.2.1 Select a Set for Character Substitution.	N/A
Normal Key	Up to 3 character strings are allowed.	 Add Shift Add Left Ctrl Add Left Alt Add Right Ctrl Add Right Alt Refer to <u>Keyboard Wedge Table</u>.

Note: The character substitution is performed only on the barcode itself and before the processing of editing formats. It is not applicable to the Prefix/Suffix Code, Code ID, Length Code, or any Additional Field.



4.2.1 SELECT A SET FOR CHARACTER SUBSTITUION

Configure Set 1



101232

Configure Set 2



Configure Set 3



I) Read the barcode above to enable character substitution by set.

For example, have the scanner read the "Set 1" barcode to configure the first set of character substitution. The scanner will respond with one short beep, high tone, to indicate more setup barcodes are required.

2) Read the "<u>Hexadecimal Value</u>" barcode on page 202 for the desired character substitution. For example,

KEY TYPE = NORMAL

- Read "3", "0", "2", and "D" to replace the character "0" with a dash "-".
- Read "3", "0", "2", "D", "3", and "0" to replace the character "0" with a dash "-0".

KEY TYPE = SCAN CODE

Replace the character "0" with "a" (= "1C" on the scan code table):

- 1. Read "3" and "0".
- 2. Read the "Scan Code" barcode.
- 3. Read "1" and "C".

KEY TYPE = NORMAL + KEY STATUS = SHIFT

Replace the character "0" with "!" (= "Shift" + "1" on keyboard):

- 1. Read "3" and "0".
- 2. Read the "Add Shift" barcode.
- 3. Read "3" and "1".
- 3) Read the "Validate" barcode to complete this setting. (The defined set or sets will be applied to all symbologies by default.)

4.2.2 SYMBOLOGIES FOR CHARACTER SUBSTITUTION (ALL 3 SETS)

By default character substitution will be performed on all symbologies. If the character substitution is not desired with one or more symbologies, read the "Do Not Apply" barcode for each undesired symbologies and all the three sets will be ignored for them.

Character Substitution for Codabar

*Apply



Do Not Apply



Character Substitution for Code 39

*Apply



Do Not Apply



Character Substitution for Trioptic Code 39

*Apply



Do Not Apply



Character Substitution for Code 93

*Apply



Do Not Apply





Character Substitution for Code 128

*Apply



Do Not Apply



Character Substitution for GS1-128

*Apply



Do Not Apply



Character Substitution for ISBT 128 (1504SE not supported)

*Apply



Do Not Apply



Character Substitution for EAN-8 (No Addon)

*Apply



Do Not Apply



Character Substitution for EAN-8 Addon 2

*Apply



Do Not Apply





Character Substitution for EAN-8 Addon 5

*Apply



Do Not Apply



Character Substitution for EAN-13 (No Addon)

*Apply



Do Not Apply



Character Substitution for EAN-13 Addon 2

*Apply



Do Not Apply



Character Substitution for EAN-13 Addon 5

*Apply



Do Not Apply



Character Substitution for Italian Pharmacode

*Apply



Do Not Apply





Character Substitution for Industrial 25

*Apply



101247

Do Not Apply



Character Substitution for Interleaved 25

*Apply



101249

Do Not Apply



101248

Character Substitution for Matrix 25

*Apply



101251

Do Not Apply



Character Substitution for Chinese 25

*Apply



102617

Do Not Apply



Character Substitution for MSI

*Apply



101285

Do Not Apply



101284



Character Substitution for GS1 DataBar

*Apply



101291

Do Not Apply



Character Substitution for UPC-A (No Addon)

*Apply



Do Not Apply



Character Substitution for UPC-A Addon 2

*Apply



101201

Do Not Apply



Character Substitution for UPC-A Addon 5

*Apply



101292

Do Not Apply



Character Substitution for UPC-E (No Addon)

*Apply



101261

Do Not Apply



101260

132



Enter Setup

Character Substitution for UPC-E Addon 2

*Apply



Do Not Apply



Character Substitution for UPC-E Addon 5

*Apply



Do Not Apply



Character Substitution for UCC Coupon Extended Code

*Apply



Do Not Apply



Character Substitution for Code 11

*Apply



Do Not Apply



Character Substitution for Composite CC-A/B

*Apply



Do Not Apply



133



Character Substitution for Composite CC-C

*Apply



102613

Do Not Apply



Character Substitution for Composite TLC-39

*Apply



102615

Do Not Apply



Character Substitution for US Postnet

*Apply



102619

Do Not Apply



Character Substitution for US Planet

*Apply



102621

Do Not Apply



Character Substitution for UK Postal

*Apply



102623

Do Not Apply



102622

134



Enter Setup

Character Substitution for Japan Postal

*Apply



102625

Do Not Apply



Character Substitution for Australian Postal

*Apply



Do Not Apply



Character Substitution for Dutch Postal

*Apply



102629

Do Not Apply



Character Substitution for USPS 4CB/One Code/Intelligent Mail

*Apply



102621

Do Not Apply



Character Substitution for UPU FICS Postal

*Apply



102633

Do Not Apply



102632



Character Substitution for PDF417

*Apply



Do Not Apply



Character Substitution for MicroPDF417

*Apply



Do Not Apply



Character Substitution for Data Matrix

*Apply



Do Not Apply



Character Substitution for Maxicode

*Apply



Do Not Apply



Character Substitution for QR Code

*Apply



Do Not Apply





Character Substitution for MicroQR

*Apply



Do Not Apply



Character Substitution for Aztec

*Apply



Do Not Apply



4.3 PREFIX/SUFFIX CODE

By default, there is no prefix code, and [ENTER] or [CR] (Carriage Return) is configured to be suffix code. Up to 8 characters can be configured, for example, "Barcode_", and have the string appear in front of the barcode read, like this – "Barcode_1234567890".

▶ If "Keyboard Wedge" or "USB HID" is configured for interface, <u>Key Type</u> and <u>Key Status</u> will then become applicable. Decide whether to apply Key Status when select "Normal Key" for Key Type.

Key Type		Key Status	
Scan Code	Up to 4 scan code values are allowed.	N/A	
Normal Key	Up to 8 character strings are allowed.	▶ Add Shift	
		Add Left Ctrl	
		Add Left Alt	
		Add Right Ctrl	
		Add Right Alt	
		Refer to Keyboard Wedge Table.	



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Configure Prefix

101230

Configure Suffix



- I) Read the barcode above to apply prefix code or suffix code separately, and follow steps 2~3. (Max. 8 characters each)
- 2) Read the "<u>Hexadecimal Value</u>" barcode on page 202 for the desired character string. For example, read "2" and "B" for the scanner to prefix or suffix the character [+].
- 3) Read the "Validate" barcode to complete this setting.

4.4 CODE ID

Up to two characters for Code ID can be configured for each symbology. To make the Code ID configuration easier, the scanner provides five pre-defined Code ID sets that can select one and make necessary changes on it.

▶ If "Keyboard Wedge" or "USB HID" is configured for interface, <u>Key Type</u> and <u>Key Status</u> will then become applicable. Decide whether to apply Key Status when select "Normal Key" for Key Type.

Key Type		Key Status	
Scan Code	Only 1 scan code value is allowed.	N/A	
Normal Key	Up to 2 character strings are allowed.	▶ Add Shift	
		▶ Add Left Ctrl	
		Add Left Alt	
		▶ Add Right Ctrl	
		Add Right Alt	
		Refer to Keyboard Wedge Table.	

Note: "]C1" is the Code ID of GS1-128 (EAN-128) barcodes; "]e0" is the default Code ID of GS1 DataBar (RSS) barcodes.

4.4.1 SELECT PRE-DEFINED CODE ID

Apply Code ID Set 2 1 109961

Apply Code ID Set 2 109962

Apply Code ID Set 3 109963

Apply Code ID Set 4 109964

Apply Code ID Set 5



Code ID options	Set 1	Set 2	Set 3	Set 4	Set 5
Code 39	А	С	Υ	M	А
Trioptic Code 39	А	С	Υ	M	X
Italian Pharmacode	А	С	Υ	M	Α
Industrial 25	С	Н	Н	Н	S
Interleaved 25	D	I	Z	I	S
Matrix 25	Е	G	G	G	S
Chinese 25	Q	М	Р	S	X
Codabar	F	N	Х	N	F
Code 93	I	L	L	L	G
Code 128	Н	К	К	К	С
ISBT 128 (1504SE not supported)	Н	К	К	K	С
UPC-E	S	E	С	E	E
EAN-8	Р	В	В	FF	Е
EAN-13	М	А	А	F	E
UPC-A	J	А	А	Α	E
MSI	V	V	D	Р	М
UCC Coupon Code	G	F	ı	С	С
Code 11	К	J	J	D	Н
Composite CC-A/B	L	Х	М	J	La
Composite CC-C	N	Υ	N	О	Lc
Composite TLC-39	О	Z	О	R	L2
US Postnet	h	а	S	i	Х
US Planet	i	b	t	j	Х
UK Postal	j	С	u	k	X
Japan Postal	k	d	V	I	X
Australian Postal	I	е	w	m	X
Dutch Postal	m	f	x	n	X
USPS 4 CB / One Code / Intelligent Mail	n	g	У	О	X
UPU FICS Postal	О	h	Z	р	X
PDF417	а	0	W	Т	L
MicroPDF417	b	Р	V	U	L
Data Matrix	С	Q	U	V	d
Maxicode	d	R	Т	W	U
QR Code	е	S	S	Х	Q





MicroQR	f	Т	R	Υ	Q
Aztec	g	U	Q	Z	z
IATA	Z	Z	r	h	S
Macro PDF417	р	i	а	q	L
Macro MicroPDF417	q	j	b	r	L



4.4.2 CHANGE CODE ID

- I) Read the barcode below to change code ID of a specific symbology.
- Read the "<u>Hexadecimal Value</u>" barcode on page 202 for the desired character string.
 For example, read "4" and "4" for applying the character [D] for Code ID.
- 3) Read the "Validate" barcode to complete this setting.

Note: 1504SE is not supported by the ISBT 128 symbology.

Configure Code ID for Codabar Configure Code ID for Code 39 Configure Code ID for Trioptic Code 39 Configure Code ID for Code 93 Configure Code ID for Code 128 Configure Code ID for ISBT 128 Configure Code ID for EAN-8 Configure Code ID for EAN-13 Configure Code ID for Italian Pharmacode Configure Code ID for Industrial 25



Configure Code ID for Interleaved 25



101454

Configure Code ID for Matrix 25



Configure Code ID for Chinese 25



102571

Configure Code ID for MSI





Configure Code ID for UPC-A



Configure Code ID for UPC-E



Configure Code ID for UCC Coupon Code



102565

Configure Code ID for Code 11



Configure Code ID for Composite CC-A/B





Configure Code ID for Composite CC-C



Configure Code ID for Composite TLC-39

Configure Code ID for US Postnet



102572



Configure Code ID for US Planet



102573

Configure Code ID for UK Postal



102574

Configure Code ID for Japan Postal



102575

Configure Code ID for Australian Postal



102576

Configure Code ID for Dutch Postal



102577

Configure Code ID for USPS 4CB / One Code / Intelligent Mail



102578

Configure Code ID for UPU FICS Postal



102579

Configure Code ID for PDF417



Configure Code ID for



MicroPDF417



102582

Configure Code ID for Maxicode



102583

Configure Code ID for QR Code



102584



Configure Code ID for MicroQR Configure Code ID for

Aztec



Configure Code ID for

IATA



Configure Code ID for Macro PDF417



Configure Code ID for Macro MicroPDF417



4.4.3 CLEAR CODE ID SETTINGS

Clear All Code ID Settings





4.5 LENGTH CODE

A 4-digit code representing the length of barcode data (character count) can be inserted in front of data being transmitted. Such "Length" code can be individually enabled or disabled for each symbology.

Length Code for Codabar

Apply



*Do Not Apply



Length Code for Code 39

Apply



101401

*Do Not Apply



Length Code for Trioptic Code 39

Apply



102505

*Do Not Apply



Length Code for Code 93

Apply



*Do Not Apply



101414



Length Code for Code 128

Apply



*Do Not Apply



Length Code for GS1-128 & GS1 DataBar

Apply



*Do Not Apply

*Do Not Apply



Length Code for ISBT 128 (1504SE is not supported by the ISBT 128 symbology)

Apply





Length Code for EAN-8

Apply



*Do Not Apply



Length Code for EAN-13

Apply



*Do Not Apply





Length Code for Italian Pharmacode

Apply



101403

*Do Not Apply



Length Code for Industrial 25

Apply



*Do Not Apply



Length Code for Interleaved 25

Apply



101409





Length Code for Matrix 25

Apply



101/11

*Do Not Apply



Length Code for Chinese 25

Apply



102515

*Do Not Apply



102514



Enter Setup

Length Code for MSI

Apply



101429

*Do Not Apply



Length Code for UPC-A

Apply



101427

*Do Not Apply



Length Code for UPC-E

Apply



101421

*Do Not Apply



Length Code for UCC Coupon Extended Code

Apply



102503

*Do Not Apply



Length Code for Code 11

Apply



102507

*Do Not Apply



102506



Length Code for Composite CC-A/B

Apply



*Do Not Apply



Length Code for Composite CC-C

Apply



*Do Not Apply



Length Code for Composite TLC-39

Apply







Length Code for US Postnet

Apply



*Do Not Apply



Length Code for US Planet

Apply



*Do Not Apply





Length Code for UK Postal

Apply



102521

*Do Not Apply



102520

Length Code for Japan Postal

Apply



102523

*Do Not Apply



102522

Length Code for Australian Postal

Apply



102525

*Do Not Apply



Length Code for Dutch Postal

Apply



102527

*Do Not Apply



Length Code for USPS 4CB/One Code/Intelligent Mail

Apply



102529

*Do Not Apply



102528



Length Code for UPU FICS Postal

Apply



*Do Not Apply



Length Code for PDF417

Apply



*Do Not Apply



Length Code for MicroPDF417

Apply



*Do Not Apply



Length Code for Data Matrix

Apply



*Do Not Apply



Length Code for Maxicode

Apply



*Do Not Apply





Length Code for QR Code

Apply



*Do Not Apply



Length Code for MicroQR

Apply



*Do Not Apply



Length Code for Aztec

Apply









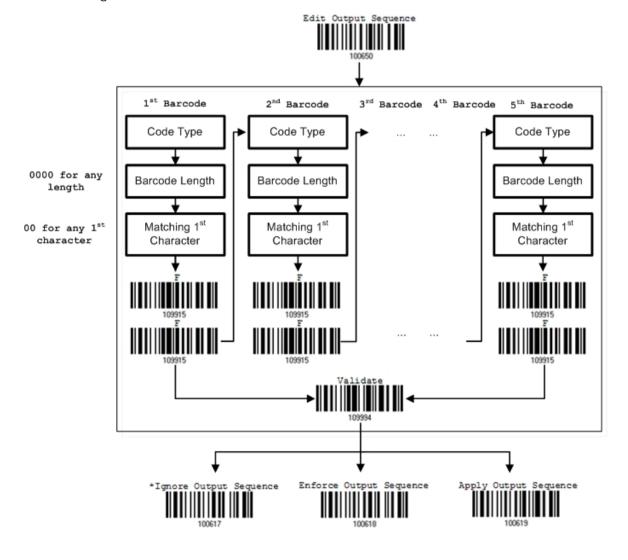
4.6 MULTI-BARCODE EDITOR

The Multi-Barcode Editor allows deciding the output sequence of a concatenation of barcodes. Up to five barcodes can be specified. Enabling this mode will force the scanner to apply Laser mode as the scan mode. For the scanner to concatenate barcodes, the maximum output data length of all the barcodes is 10 KB after configuration. When the data length exceeds 10 KB, the concatenation will not take effect.

Note: The Multi-Barcode Editor has nothing to do with Multi-Barcode Mode.

The barcodes that are found meeting the specified criteria below will be arranged in the desired sequence.

- Code Type
- ▶ 4-digit barcode length, excluding prefix, suffix, length code, etc.
- Matching the first character of barcode data





4.6.1 EDIT A CONCATENATION OF BARCODES

Edit Output Sequence



- I) Read the barcode above to start editing a concatenation of barcodes.
- 2) Code Type setting read the "<u>Hexadecimal Value</u>" barcode on page 202 for Code Type of the (first) barcode. For example, read "4" and "1" for Code 39.

Code Type	Symbology	Code Type	Symbology	
40 (@)	ISBT 128 (1504SE not supported)			
41 (A)	Code 39			
42 (B)	Italian Pharmacode			
43 (C)	N/A			
44 (D)	Industrial 25	64 (d)	TLC-39 (TCIF Linked Code 39)	
45 (E)	Interleaved 25	65 (e)	Trioptic Code 39	
46 (F)	Matrix 25			
47 (G)	Codabar (NW7)	67 (g)	Code 11	
48 (H)	Code 93			
49 (I)	Code 128			
4A (J)	UPC-E0 / UPC-E1	6A (j)	Composite CC-C	
4B (K)	UPC-E with Addon 2	6B (k)	PDF417	
4C (L)	UPC-E with Addon 5	6C (I)	MicroPDF417	
4D (M)	EAN-8	6D (m)	Data Matrix	
4E (N)	EAN-8 with Addon 2	6E (n)	Maxicode	
4F (O)	EAN-8 with Addon 5	6F (o)	QR Code	
50 (P)	EAN-13	70 (p)	US Postnet	
51 (Q)	EAN-13 with Addon 2	71 (q)	US Planet	
52 (R)	EAN-13 with Addon 5	72 (r)	UK Postal	
53 (S)	MSI	73 (s)	Japan Postal	
54 (T)	N/A	74 (t)	Australian Postal	
55 (U)	GS1-128 (EAN-128)	75 (u)	Dutch Postal	
56 (V)	UPC-A	76 (v)	Composite CC-A/B	
57 (W)	UPC-A with Addon 2	77 (w)	Macro PDF417	
58 (X)	UPC-A with Addon 5	78 (x)	Macro MicroPDF417	

		79 (y)	Chinese 25
5A (Z)	N/A	7A (z)	Aztec
5B ([)	GS1 DataBar (RSS)	7B ({)	Micro QR
		7C ()	USPS 4CB / One Code /
			Intelligent Mail
		7D (})	UPU FICS Postal
		7E (~)	UCC Coupon Extended Code

3) Barcode Length setting – read the "<u>Decimal Value</u>" barcode on page 201 for the 4-digit length of the (first) barcode. For example, read "0065" for barcode length of 65 characters or read "0000" for any length.

Note: If not reading 0000 for any length, the 4-digit length must exclude prefix, suffix (0x0d by default), length code, etc.

- 4) Matching Character setting read the "Hexadecimal Value" barcode on page 202 for the 1st character that must be found matching in the (first) barcode. For example, read "4" and "1" for matching character "A" as the first character in the barcode or read "00" for any character.
- 5) Read twice the "F" barcode on page 202 ("FF") to complete the setting of each barcode.
- 6) Read the "Validate" barcode to end the editing of the barcode set.



4.6.2 ACTIVATE THE CONCATENATION OF BARCODES

By default, the output sequence editing of the concatenation of barcodes is not applied.

When "Enforce Output Sequence" is enabled, all barcodes read by the scanner must meet with the criteria for the concatenation. If data is found excluded from all output sequence sets (= not meeting with the criteria), the scanner will not accept the reading, and therefore, data will not be transmitted.

When "Apply Output Sequence" is enabled, only barcodes found meeting with the criteria are counted for the concatenation. Those found not meeting with the criteria are processed normally and individually.

Note: When it requires reading more barcodes to complete the "output sequence" requirements, the scanner will respond with one short beep (low tone). After reading an acceptable barcode, its LED indicator will become solid green and go off quickly (= Good Read).

Upon completion of reading acceptable barcodes, the scanner will respond with one short beep (high tone) and its LED indicator will become solid green and go off quickly (= Good Read).

*Ignore Output Sequence 100617

Enforce Output Sequence 100010

Apply Output Sequence



Warning:

When disable the Multi-Barcode Editor later, the scan mode remains unchanged. If Laser mode is not desired, proceed to select a scan mode best suits the application.



4.7 REMOVAL OF SPECIAL CHARACTER

Specify only 1 character, but it will remove every matching character encountered from the starting position of barcode data until a different character is met. For example, if it is configured to remove the character "0" (hex value is "30"), one or more zeros will be stripped off the barcode data "012345" and "00012345". However, for barcode data "010333", only the first zero will be stripped off.

Remove Special Character



- I) Read the barcode above to remove the specified character.
- 2) Read the "<u>Hexadecimal Value</u>" barcode on page 202 for the desired character string. For example, read "3" and "0" for the scanner to remove the character "0".
- 3) Read the "Validate" barcode to complete this setting.

4.8 AIM CODE ID

You can add an AIM (Automatic Identification and Mobility) code ID in front of the barcode that shares the common purpose of identifying, tracking, recording, storing, and communicating essential business, personal, or product data. Enabling this function can provide you with a fast and accurate data collection and entry.

*Disable

Enable

158



Chapter 5

APPLYING FORMATS FOR DATA EDITING

The scanner allows advanced data editing by applying user-configured editing formats. The whole processed data can be divided into fields by user-specified rules. These fields together with the user-configurable additional fields consist of the data actually sent to the host computer.

To apply any editing format, the maximum output data length of a barcode is 7 KB after configuration. When the data length exceeds 7 KB, editing format will not take effect.

[Prefix Code]	[Code ID]	[Length Code]	[Data]	[Suffix Code]	Additional Field(s)
None by default	None by default	None by default	Barcode itself	0x0d by default	

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5.1 ACTIVATING EDITING FORMATS

5.1.1 ACTIVATE EDITING FORMATS

If having already configured any editing format before, it may directly apply the editing format. If not, it must start with configuring an editing format first, and then, activate the editing format when it is desired in use.

Editing Format 1

Enable



*Disable



Editing Format 2

Enable



*Disable



Editing Format 3

Enable



*Disable



Editing Format 4

Enable



*Disable





Editing Format 5

Enable



*Disable



5.1.2 EXCLUSIVE DATA EDITING

By default, only barcodes found meeting with the criteria are processed by the editing formats. Those found not meeting with the criteria are processed normally.

When "Exclusive Data Editing" is enabled, all barcodes read by the scanner must be processed by the editing formats. If data is found excluded from all enabled editing formats (= not meeting with the specified criteria), the scanner will not accept the reading, and therefore, data will not be transmitted.

Yes

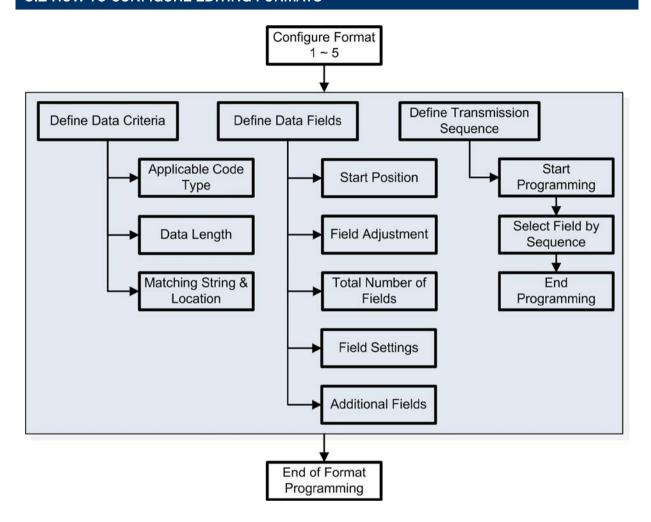


101201

'No

101200

5.2 HOW TO CONFIGURE EDITING FORMATS

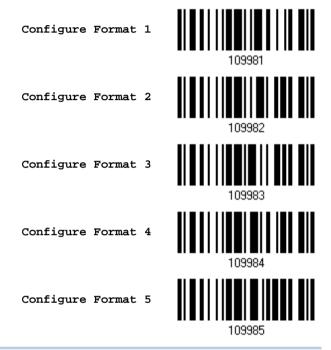


5.2.1 SELECT FORMAT TO CONFIGURE

Start Programming Format

Select one editing format (Format $1\sim5$) and the parameters pertaining to the editing format can then be configured – applicable code type, data length, matching string & location, start position, field adjustment, total number of fields, field settings (field-dividing rule), additional fields, and field transmission sequence.

▶ Up to five different formats can be specified.



Note: Before completing the programming of an editing format, if having the scanner read any barcode for parameters other than those pertaining to the editing format; it will automatically abort the programming process.

End Programming Format

After having configured all the desired parameters, have the scanner read the "End Programming Format" barcode, which can be located at the bottom of every even page in this chapter.

End Programming Format





5.2.2 RESTORE DEFAULT FORMAT

Select an existing editing format and have the defaults restored. The default settings of an editing format are listed below.

Editing format	Defaults
Applicable Code Type	All
Data Length	0 (No qualification)
Matching String	Disable
Matching String Location	None
Start Position	From head
Field Adjustment	No adjustment
Total Number of Fields	1
Field Setting – field-dividing rule	Not configured
Additional Fields	None
Field Transmission Sequence	F1

Restore Default Format



109990

5.3 CONFIGURING FORMAT — DEFINE DATA CRITERIA

Three applicable conditions can be configured to check whether the data read by the scanner can be processed by the particular editing format.

Note: Data editing cannot be performed unless the three conditions are all met.

5.3.1 APPLICABLE CODE TYPE

By default, barcodes of all the supported symbologies will be processed by any editing format, if having been configured and enabled. For quick configuration, first clear all, and then select the desired symbologies.

Note: It must have at least one symbology selected.

*Apply to All

Clear All

Editing Format for Codabar

*Apply



101513

Do Not Apply



Editing Format for Code 39

*Apply



101501

Do Not Apply



Editing Format for Trioptic Code 39

*Apply



101005

Do Not Apply



Editing Format for Code 93

*Apply



101515

Do Not Apply



Editing Format for Code 128

*Apply



101517

Do Not Apply



101516



Editing Format for GS1-128 & GS1 DataBar

*Apply



Do Not Apply



Editing Format for ISBT 128 (1504SE is not supported by the ISBT 128 symbology)

*Apply



Do Not Apply



Editing Format for EAN-8

*Apply



Do Not Apply



Editing Format for EAN-8 Addon 2

*Apply



Do Not Apply



Editing Format for EAN-8 Addon 5

*Apply



Do Not Apply





Editing Format for EAN-13

*Apply



Do Not Apply



Editing Format for EAN-13 Addon 2

*Apply



Do Not Apply



Editing Format for EAN-13 Addon 5

*Apply



Do Not Apply



Editing Format for Italian Pharmacode

*Apply



Do Not Apply



Editing Format for Industrial 25

*Apply







Editing Format for Interleaved 25

*Apply



Do Not Apply



Editing Format for Matrix 25

*Apply



Do Not Apply



Editing Format for Chinese 25

*Apply



Do Not Apply



Editing Format for MSI

*Apply



Do Not Apply



Editing Format for UPC-A

*Apply



Do Not Apply





Editing Format for UPC-A Addon 2

*Apply



Do Not Apply



Editing Format for UPC-A Addon 5

*Apply



Do Not Apply



Editing Format for UPC-E

*Apply



Do Not Apply



Editing Format for UPC-E Addon 2

*Apply



Do Not Apply



Editing Format for UPC-E Addon 5

*Apply







Editing Format for UCC Coupon Extended Code

*Apply



101623

Do Not Apply



Editing Format for Code 11

*Apply



Do Not Apply



Editing Format for Composite CC-A/B

*Apply



101629

Do Not Apply



Editing Format for Composite CC-C

*Apply



Do Not Apply



Editing Format for Composite TLC-39

*Apply



Do Not Apply



101632



Editing Format for US Postnet

*Apply



Do Not Apply



Editing Format for US Planet

*Apply



Do Not Apply



Editing Format for UK Postal

*Apply



Do Not Apply



Editing Format for Japan Postal

*Apply



Do Not Apply



Editing Format for Australian Postal

172

*Apply







Editing Format for Dutch Postal

*Apply



Do Not Apply



Editing Format for USPS 4CB/One Code/Intelligent Mail

*Apply



Do Not Apply



Editing Format for UPU FICS Postal

*Apply



Do Not Apply



Editing Format for PDF417

*Apply



Do Not Apply



Editing Format for MicroPDF417

*Apply







Editing Format for Data Matrix

*Apply



THE STATE OF THE S

Do Not Apply



Editing Format for Maxicode

*Apply



Do Not Apply



Editing Format for QR Code

*Apply



Do Not Apply



Editing Format for MicroQR

*Apply



Do Not Apply



Editing Format for Aztec

*Apply





101664



5.3.2 DATA LENGTH

The length must include prefix, suffix (0x0d by default), length code, etc. By default, barcodes of any length (character count) are eligible for data editing.

- Specify a value.
- When zero is given to both, the scanner will not perform the length qualification.
- I) Read the barcode below to specify Max. Length or Min. Length separately, and follow steps 2~3.

Max. Length



Min. Length



- 2) Read the "Decimal Value" barcode on page 201 for the desired length.
- 3) Read the "Validate" barcode on the same page to complete this setting.

5.3.3 MATCHING STRING & LOCATION

By default, no matching string is specified, and therefore, it is disabled. Enable this feature by specifying a matching string; up to four characters are allowed.

- ▶ When the Matching String Location is zero, the scanner will only check for the existence of the matching string in the barcode data.
- Specify a value to indicate where the matching string starts in the barcode data.
- I) Read the barcode to specify a matching string.

Matching String...



- 2) Read the "Hexadecimal Value" barcode on page 202 for the desired character string.
- 3) Read the "Validate" barcode to complete this setting.
- 4) Read the barcode to specify the location of the matching string.

Location of Matching String...



- 5) Read the "Decimal Value" barcode on page 201 for the desired location.
- 6) Read the "Validate" barcode on the same page to complete this setting.

5.4 CONFIGURING FORMAT — DEFINE DATA FIELD

5.4.1 START POSITION

Data can be divided into fields in one of the following direction –

- from head (F1) to tail (F5)
- from tail (F1) to head (F5)

*From Head



From Tail



5.4.2 FIELD ADJUSTMENT

Apply equal length to all fields, if necessary. If data is found longer than specified, it will be truncated automatically. When data is found shorter, it will add "Space" (0x20) to field.

*No adjustment



Set length to adjust fields... (*0)



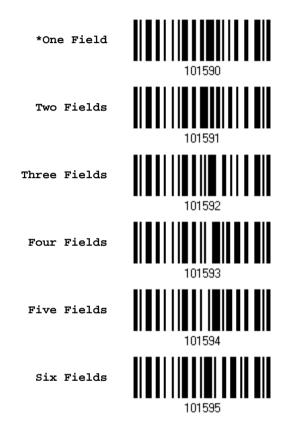
- I) Read the barcode above to adjust field by length.
- 2) Read the "Decimal Value" barcode on page 201 for the desired field length.
- 3) Read the "Validate" barcode on the same page to complete this setting.



5.4.3 TOTAL NUMBER OF FIELDS

Data can be divided into at most 6 fields; each of them is numbered from F1 to F6 accordingly. However, only F1~F5 can be configured.

▶ The total number of fields must be specified correctly. If three fields are configured for the editing format, the data characters after F3 will be assigned to F4 automatically. This feature is quite useful especially when data of variable lengths is processed by editing formats.



Note: The number of configurable fields is always one less than the total number of fields specified. The extra data characters beyond the last field configured will be automatically assigned to the next field.



5.4.4 FIELD SETTINGS

Data eligible for editing formats is divided into fields by user-specified rules – either using the field terminating string or specified field length.

By Terminating String

Specify the field terminating string. Up to two characters are allowed. The scanner will search for the occurrence of this particular string in the data.

▶ By default, this string will be included in the field.

By Length

Alternatively, Simply specify the field length. The scanner will assign the next specified number of characters into the field.

Field 1 Setting

1. Read the barcode below to divide field 1 by a specified terminating string.

Select Field Separator to Divide Field 1...



- 2. Read the "Hexadecimal Value" barcode on page 202 for the desired character string.
- 3. Read the "Validate" barcode to complete this setting.
- 4. Read the "Discard Separator" barcode if the field separator is not desired in the field.

*Include Separator



Discard Separator



If not dividing the field by a specific separator, divide it by a specified length.

1. Read the barcode below to divide field 1 by length.

Divide Field 1 by Length



- 2. Read the "Decimal Value" barcode on page 201 for the desired field length.
- 3. Read the "Validate" barcode on the same page to complete this setting.

Field 2 Setting

1. Read the barcode below to divide field 2 by a specified terminating string.

Select Field Separator to Divide Field 2...



- 2. Read the "Hexadecimal Value" barcode on page 202 for the desired character string.
- 3. Read the "Validate" barcode to complete this setting.
- 4. Read the "Discard Separator" barcode if the field separator is not desired in the field.

*Include Separator



Discard Separator



If not dividing the field by a specific separator, divide it by a specified length.

1. Read the barcode below to divide field 2 by length.

Divide Field 2 by Length



- 2. Read the "Decimal Value" barcode on page 201 for the desired field length.
- 3. Read the "Validate" barcode on the same page to complete this setting.

Field 3 Setting

1. Read the barcode below to divide field 3 by a specified terminating string.

Select Field Separator to Divide Field 3...



- 2. Read the "Hexadecimal Value" barcode on page 202 for the desired character string.
- 3. Read the "Validate" barcode to complete this setting.
- 4. Read the "Discard Separator" barcode if the field separator is not desired in the field.

*Include Separator



Discard Separator



If not dividing the field by a specific separator, divide it by a specified length.

1. Read the barcode below to divide field 3 by length.

Divide Field 3 by Length



- 2. Read the "Decimal Value" barcode on page 201 for the desired field length.
- 3. Read the "Validate" barcode on the same page to complete this setting.

Field 4 Setting

1. Read the barcode below to divide field 4 by a specified terminating string.

Select Field Separator to Divide Field 4...



- 2. Read the "Hexadecimal Value" barcode on page 202 for the desired character string.
- 3. Read the "Validate" barcode to complete this setting.
- 4. Read the "Discard Separator" barcode if the field separator is not desired in the field.

*Include Separator



Discard Separator



If not dividing the field by a specific separator, divide it by a specified length.

1. Read the barcode below to divide field 4 by length.

Divide Field 4 by Length



- 2. Read the "Decimal Value" barcode on page 201 for the desired field length.
- 3. Read the "Validate" barcode on the same page to complete this setting.

Field 5 Setting

1. Read the barcode below to divide field 5 by a specified terminating string.

Select Field Separator to Divide Field 5...



- 2. Read the "Hexadecimal Value" barcode on page 202 for the desired character string.
- 3. Read the "Validate" barcode to complete this setting.
- 4. Read the "Discard Separator" barcode if the field separator is not desired in the field.

*Include Separator



Discard Separator



If not dividing the field by a specific separator, divide it by a specified length.

1. Read the barcode below to divide field 5 by length.

Divide Field 5 by Length



- 2. Read the "<u>Decimal Value</u>" barcode on page 201 for the desired field length.
- 3. Read the "Validate" barcode on the same page to complete this setting.

Additional Fields

Up to five additional fields can be created for each editing format; each of them is numbered from AF1 to AF5 accordingly.

If "Keyboard Wedge" or "USB HID" is configured for interface, Key Type and Key Status will then become applicable. Decide whether to apply Key Status when "Normal Key" is selected for Key Type.

Key Type		Key Status				
Scan Code	Up to 2 scan code values are allowed.	N/A				
Normal Key	Up to 4 character strings are allowed.	▶ Add Shift				
		Add Left Ctrl				
		Add Left Alt				
		Add Right Ctrl				
		Add Right Alt				
		Refer to Keyboard Wedge Table.				

1. Read the barcode below to specify an additional field, one at a time.

Additional Field 1...

Additional Field 2...

101585

Additional Field 3...

101586

Additional Field 4...

101587

Additional Field 5...

- 2. Read the "Hexadecimal Value" barcode on page 202 for the desired additional field.
- 3. Read the "Validate" barcode to complete this setting.



5.4.5 PAUSE FIELD SETTING

Pause Field Time

Limit the pause time interval $(1\sim16)$. By default, it is set to 1 second.

Pause Field Time 1~16 sec. (*1)



- Read the barcode above to specify the time interval for the Pause Field. (It is set to 1 by default.)
- 2. Read the "<u>Decimal Value</u>" barcode on page 201. For example, read "1" and "0" for setting the Pause Field Time to 10 seconds.
- 3. Read the "Validate" barcode on the same page to complete this setting.

5.5 CONFIGURING FORMAT — DEFINE TRANSMISSION SEQUENCE

After configuring the data fields and additional fields, it must now program the transmission sequence of these fields that comprise the final data. This field transmission sequence can be assigned in any desired order and fields can be assigned multiple times as well.

Note: Up to twelve fields can be assigned.

I) Read the "Start" barcode to begin with programming the field transmission sequence.

Start Programming...



2) Program the transmission sequence by reading the desired fields as well as additional fields.

Field 1



Field 2



109902

Field 3



109903

Field 4



109904

Field 5



109905

Field 6



109906

Additional Field 1



109907



Additional Field 2

109908

Additional Field 3

109909

Additional Field 4

109910

Additional Field 5

Pause Field

109912

Null Character Field



3) Read the "End" barcode to complete this setting.

End Programming...





5.6 PROGRAMMING EXAMPLES

5.6.1 EXAMPLE I

Extract data from the 10th character to the 19th character...

The editing format should be configured as follows:

- 1. Read the "Enter Setup" barcode to enter the Configuration Mode.
- 2. Read the "Configure Format 1" barcode.
- 3. Read the "Clear All" and "Code 128" barcodes for applicable code type.
- 4. Read the "Three Fields" barcode.
- Read the "Divide Field 1 by Length" barcode, and set length to 9.
 Field 1 data starts from the 1st character to the 9th character.
- Read the "Divide Field 2 by Length" barcode, and set length to 10.
 Field 2 data starts from the 10th character to the 19th character.
- 7. Read the "Start (Programming)" barcode to program the transmission sequence.
- 8. Read the "Field 2" barcode.
- 9. Read the "End" barcode to complete the transmission sequence setting.
- 10. Read the "End Programming Format" barcode to complete the setting of Editing Format 1.
- 11. Read the "Enable Format 1" barcode to apply Editing Format 1 to Code 128.
- 12. Read the "Update" barcode to exit the Configuration Mode.



5.6.2 EXAMPLE II

Extract the date code, item number, and quantity information from barcodes.

Data in a barcode is encoded like this:

- From the 1st character to the 6th character is the date code.
- From the 7th character to the dash '-' character is the item number.
- After the dash '-' character is the quantity information.

Data will be transmitted like this:

The item number goes first, then a TAB character, followed by the date code, then another TAB character, and finally the quantity information.

The editing format should be configured as follows:

- 1. Read the "Enter Setup" barcode to enter the Configuration Mode.
- 2. Read the "Configure Format 2" barcode.
- 3. Read the "Three Fields" barcode.
- Read the "Divide Field 1 by Length" barcode, and set length to 6.
 Field 1 data starts from the 1st character to the 6th character.
- 5. Read the "Select Field Separator to Divide Field 2" barcode, and use a dash '-' character. Field 2 data starts from the 7th character until the dash '-' character is met.
- 6. Read the "Additional Field 1" barcode, and use a tab character for the field.
- 7. Read the "Start (Programming)" barcode to program the transmission sequence.
- 8. Read the "Field 2", "Additional Field 1", "Field 1", "Additional Field 1", "Field 3" barcodes.
- 9. Read the "End" barcode to complete the transmission sequence (F2 A1 F1 A1 F3) setting.
- 10. Read the "End Programming Format" barcode to complete the setting of Editing Format 1.
- 11. Read the "Enable Format 2" barcode to apply Editing Format 2 to all code types.
- 12. Read the "Update" barcode to exit the Configuration Mode.



SPECIFICATIONS



Optical Characteristics		1504A	1504	1504SE			
Scan Engine		2D Imager					
Light Source		Visible red LED					
Physical Characteristics	3						
Switch		Tactile switch					
Indication		Dual-color LED (Red/	Green) and beeper				
Interface Options		Keyboard Wedge, RS	-232, USB HID, USB	Virtual COM			
Weight		Approx. 154 g					
Power Adaptor							
Input		AC 100~240 V, 50/60 Hz					
Output		DC 5V, 1A					
Power Consumption	Standby	22 mA	30 mA	38 mA			
	Operating	150 mA	280 mA	196 mA			
Operating Temperatur	re e	0 °C to 40 °C					
Environmental Characte	eristics						
Temperature	Operating	0 °C to 50 °C					
	Storage	-20 °C to 60 °C					
Humidity	Operating	10% to 90%					
(Non-condensing)	Storage	5% to 95%					



Resistance					
Impact Resistance	1.2 m, 5 drops per 6 sides				
Splash / Dust Resistance	IP 30				
Electrostatic Discharge	± 15 kV air discharge, ± 8 kV contact discha	arge			
Programming Support					
Configuration via Setup Barcodes	Use setup barcodes or host serial commands	S.			
Software	Windows®-based ScanMaster				
irmware upgradeable Download firmware updates via the download utility.					
Accessories (√ means "supported")					
Auto-Sense Stand	\vee				
RS-232 Cable	V				
Keyboard Wedge Cable	V				
USB Cable	V				



FIRMWARE UPGRADE

USING RS-232

- I) Connect the RS-232 cable between the scanner and the computer, and join the power supply cord.
- 2) Read the following barcodes in sequence to configure the scanner to use RS-232 as download interface.

Activate RS-232 1000001

115200 bps 100080

Update 109999

3) Read the following barcodes in sequence for the scanner to enter the download mode. The scanner will respond with beeps to indicate it is ready for downloading.

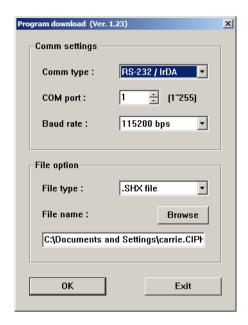
Enter Setup





4) Run the download utility "ProgLoad.exe" on the computer.

Kernel Program	User Program
K150x_V*.shx	STD150x_V*.shx



- For the communication settings, select "RS-232" and the correct COM port for RS-232 or USB Virtual COM interface.
- ▶ For RS-232, select 115200 bps for baud rate; for USB Virtual COM, ignore the baud rate setting.
- For the file option, click [Browse] to select the target file for firmware update.
- Click [OK].

5) After upgrading kernel, it will need to restart the scanner manually.

After upgrading the user program, the scanner will automatically restart itself once the download is completed successfully.

Note: The output interface remains unchanged as specified in step 2 (= RS-232 or USB Virtual COM). For RS-232, the baud rate setting is still 115200 bps!



USING USB VIRTUAL COM

- I) Connect the USB cable between the scanner and the computer.
 - If using USB Virtual COM for the first time, you must install its driver beforehand.
- 2) For Windows platform, read the following barcodes in sequence to configure the scanner to use USB VCOM_CDC as download interface.

Activate
Direct USB VCOM_CDC 100010

Update

For non-Windows platform, read the following barcodes in sequence to configure the scanner to use USB Virtual COM as download interface.



3) Read the following barcodes in sequence for the scanner to enter the download mode. The scanner will respond with beeps to indicate it is ready for downloading.

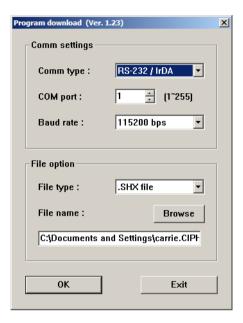
Enter Setup

Download

4) Run the download utility "ProgLoad.exe" on the computer.







- For the communication settings, select "RS-232" and the correct COM port for RS-232 or USB Virtual COM interface.
- For RS-232, select 115200 bps for baud rate; for USB Virtual COM, ignore the baud rate setting.
- For the file option, click [Browse] to select the target file for firmware update.
- Click [OK].

5) After upgrading kernel, it will need to restart the scanner manually.

After upgrading the user program, the scanner will automatically restart itself once the download is completed successfully.

Note: The output interface remains unchanged as specified in step 2 (= RS-232 or USB Virtual COM). For RS-232, the baud rate setting is still 115200 bps!



HOST SERIAL COMMANDS

SERIAL COMMANDS

D

Purpose To disable the scanner.

Remarks "D"

Ε

Purpose To enable the scanner.

Remarks "E"

#@ nnnnnn <CR>

Purpose To configure the scanner.

Remarks nnnnnn – the six digits of command parameters.

For example, "109952" is to list the current Code ID settings.



Note: After configuring the scanner, send the serial command "#@109999" to save the settings.

#@ - - - - < CR >

Purpose To halt the scanner.

Remarks "0x23" + "0x40" + "0x2d" + "0x2d" + "0x2d" + "0x2d" + "0x0d"

#@ <CR>

Purpose To resume operation.

Remarks "0x23" + "0x40" + "0x2e" + "0x2e" + "0x2e" + "0x2e" + "0x0d"

#@////<CR>

Purpose To respond with a beep.

Remarks 0x23'' + 0x40'' + 0x2f'' + 0x2f'' + 0x2f'' + 0x2f'' + 0x0d''



#@TRIGOFF<CR>

Purpose Disable software trigger

Remarks "0x23" + "0x40" + "0x54" + "0x52" + "0x49" + "0x47" + "0x4f" + "0x46" + "0x0d"

#@TRIGON<CR>

Purpose Enable software trigger

Remarks "0x23" + "0x40" + "0x54" + "0x52" + "0x49" + "0x47" + "0x4f" + "0x4e" + "0x0d"

EXAMPLE

Run HyperTerminal.exe on the host computer to send serial commands to the scanner via RS-232 or USB Virtual COM.

For the scanner to stop immediately –

D

For the scanner to resume working –

E

▶ For the scanner to change the beeper to medium volume and beep –

#@101011<CR>

#@///<CR>

For the scanner to change the beeper to minimal volume and beep –

#@101010<CR>

#@///<CR>

▶ For the scanner to change the beeper frequency to 8 kHz (for Good Read Beep only) and beep —

#@101001<CR>

#@///<CR>

▶ For the scanner to change the beeper length to longest (for Good Read Beep only) and beep —

#@101008<CR>

#@///<CR>

▶ For the scanner to save the settings, send the serial command "#@109999" -

#@101011<CR>

#@109999<CR>

Note: Configure more than one scanner connected to the host via RS-232 or USB Virtual COM. To identify the scanner, please end the serial command to have it respond with a beep.



Appendix III

KEYBOARD WEDGE TABLE

"Appl	"Apply" Special Keyboard									
	0	1	2	3	4	5	6	7	8	
0		F2	SP	0	@	Р	`	р	0	
1	INS	F3	!	1	Α	Q	а	q	①	
2	DLT	F4		2	В	R	b	r	2	
3	Home	F5	#	3	С	S	С	S	3	
4	End	F6	\$	4	D	Т	d	t	4	
5	Up	F7	%	5	Е	U	е	u	(5)	
6	Down	F8	&	6	F	V	f	V	6	
7	Left	F9	•	7	G	W	g	w	7	
8	BS	F10	(8	Н	Х	h	х	8	
9	HT	F11)	9	ı	Υ	i	У	9	
A	LF	F12	*	:	J	Z	j	Z		
В	Right	ESC	+	;	K	[k	{		
С	PgUp	Exec	,	<	L	\	I	1		
D	CR	CR*	-	=	М]	m	}		
E	PgDn			>	N	^	n	~		
F	F1		/	?	О	_	О	Dly	ENTER*	

Note: (1) 0~9: Digits of numeric keypad.

(2) CR*/ENTER*: ENTER key on the numeric keypad.



"Bypass" Special Keyboard									
	0	1	2	3	4	5	6	7	8
0			SP	0	@	Р	`	р	
1			į	1	А	Q	а	q	
2			··	2	В	R	b	r	
3			#	3	С	S	С	S	
4			\$	4	D	Т	d	t	
5			%	5	E	U	е	u	
6			&	6	F	V	f	V	
7			ı	7	G	W	g	w	
8	BS		(8	Н	X	h	x	
9	HT)	9	I	Υ	i	у	
Α	LF		*	:	J	Z	j	z	
В		ESC	+	;	K	[k	{	
С			,	<	L	\	I	1	
D	CR		-	=	М]	m	}	
E				>	N	^	n	~	
F			/	?	О	_	О	Dly	

Note: (1) $@\sim @$: Digits of numeric keypad. (2) CR*/ENTER*: ENTER key on the numeric keypad.

KEY TYPE & STATUS

KEY TYPE

If "Keyboard Wedge" or "USB HID" is configured for interface, Key Type and Key Status will then become applicable.

*Normal



Scan Code



KEY STATUS

Decide whether or not to change key status when "Normal Key" is selected for Key Type.

Add Shift



Add Left Ctrl



Add Right Ctrl



Add Left Alt



Add Right Alt



109934



EXAMPLE

KEY TYPE = NORMAL

For example, if want to program the character "!" as the prefix code:

- 1. Read the "Configure Prefix" barcode.
- 2. Read the "Hexadecimal Value" barcode on page 202 for "2" and "1".
- 3. Read the "Validate" barcode to complete this setting.

KEY TYPE = SCAN CODE

For example, if want to program the character "a" (= "1C" on the scan code table) as the prefix code:

- 1. Read the "Configure Prefix" barcode.
- 2. Read the "Scan Code" barcode.
- 3. Read the "Hexadecimal Value" barcode on page 202 for "1" and "C".
- 4. Read the "Validate" barcode to complete this setting.

KEY TYPE = NORMAL + KEY STATUS = SHIFT

For example, if want to program the character "!" (= "Shift" + "1" on keyboard) as the prefix code:

- 1. Read the "Configure Prefix" barcode.
- 2. Read the "Add Shift" barcode.
- 3. Read the "Hexadecimal Value" barcode on page 202 for "3" and "1".
- 4. Read the "Validate" barcode to complete this setting.

KEY TYPE = NORMAL + KEY STATUS = CTRL

For example, if want to program "Ctrl+A" and "Ctrl+\$" as the prefix code:

- 1. Read the "Configure Prefix" barcode.
- 2. Read the "Add Left Ctrl" barcode.
- 3. Read the "Hexadecimal Value" barcode on page 202 for "4", "1" (= "A").
- 4. Read the "Add Left Ctrl" barcode.
- 5. Read the "Hexadecimal Value" barcode on page 202 for "2", "4" (= "\$").
- 6. Read the "Validate" barcode to complete this setting.



Appendix IV

NUMERAL SYSTEMS

DECIMAL SYSTEM

Decimal

109900



















Validate the Values



Update





HEXADECIMAL SYSTEM

Hexadecimal

































202



Enter Setup

Validate the Values



ASCII TABLE

	0	1	2	3	4	5	6	7	
0		DLE	SP	0	@	Р	`	р	
1	SOH	DC1	!	1	Α	Q	а	q	
2	STX	DC2	п	2	В	R	b	r	
3	ETX	DC3	#	3	С	S	С	S	
4	EOT	DC4	\$	4	D	Т	d	t	
5	ENQ	NAK	%	5	Е	U	е	u	
6	ACK	SYN	&	6	F	V	f	v	
7	BEL	ETB	1	7	G	W	g	w	
8	BS	CAN	(8	Н	X	h	x	
9	HT	EM)	9	I	Υ	i	у	
Α	LF	SUB	*	:	J	Z	j	Z	
В	VT	ESC	+	;	K	[k	{	
С	FF	FS	ı	<	L	\	I	1	
D	CR	GS	-	=	М]	m	}	
E	SO	RS		>	N	^	n	~	
F	SI	US	1	?	О	_	О	DEL	

Update





Appendix V

READING DRIVER LICENSES

1504/1504SE is capable of reading 2D driver's licenses and other American Association of Motor Vehicle Administrators (AAMVA) compliant ID cards. For compliant 2D licensed card scanning, it decodes the information embedded in the ID cards to a formatted data. This appendix provides the setup barcodes required while ScanMaster utility provides GUI setup that is oganized and easy-to-use.

Note: The configured settings are saved in flash memory for access once a driver's license is read.

LICENSE PARSING SETUP

*License Parse Disable



License Parse Enable







FILE TYPE

You can check the file type of ANSI by scanning the barcode as below.





205

Update Abort



OUTPUT SEQUENCE SETUP

1504/1504SE supports arranging the sequences of license embedded data via separators and fields. In order to present data in a consistent format, some barcodes (ex. First Name, Middle Name/Initial, Last Name, Name suffix, Name Prefix, Birth Date and so on) will return data based on the calculated actual data contained in the ID barcode.

Full Name Last Name First Name Middle Name/Initial Name Suffix Name Prefix Mailing Address Line1 Mailing Address Line2 Mailing Address City Mailing Address State

206



Mailing Address Postal Code



Home Address Line1



Home Address Line2



Home Address City



Home Address State



Home Address Postal Code



License ID Number



License Class



License Restrictions

License Endorsements





Height (Feet and/or Inches)



Height (Centimeters)





Update



Weight (Pounds) Weight (Kilograms) Eye Color Hair Color License Expiration Birth Date Gender License Issue Date Issue Timestamp Number of Duplicates Medical Codes Organ Donor



Nonresident Customer ID Social Security Number AKA Birth Date AKA Social Security Name AKA Full Name AKA Last Name AKA First Name AKA Middle Name/Initial AKA Name Suffix AKA Name Prefix Weight Range

Update Abort 209





Document Discriminator Country Federal Commission Codes Place of Birth Audit Information Inventory Control Race/Ethnicity Std Vehicle Class Std Restrictions Std Endorsements Class Description Endorsement Description

Restrictions Description

103069

Permit Class



Permit Expiration Date



Permit ID Number



Permit Issue Date



Permit Restrictions



Permit endorsements



103075

Issuer ID Number



Family Name Truncation



First Name Truncation



103076

Middle Name Truncation



103079

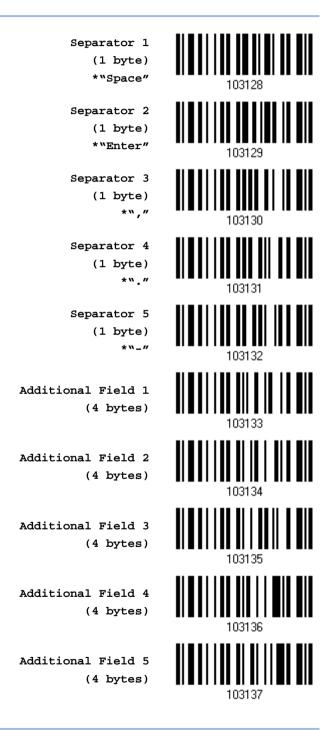




SEPARATORS AND FIELDS

Define the separators that separate fields during the transmission sequence of data scanning. In addition to the built-in data elements, you can also specify up to 5 Additional Fields with 4 bytes characters. Program the transmission sequence by reading the desired fields as additional fields.

Note: Up to 5 separators can be assigned.



212



Enter Setup

EDIT SEPARATORS

All the driver license fields can be split with a pre-selected separator, for example, "-" as First Name-Last Name or ":" as First Name:Last Name.

Edit Separator 2 1 103138

Edit Separator 2 103139

Edit Separator 3 103140

Edit Separator 4 103141

Edit Separator 5 103142

- I) Read the barcode above to apply separator to driver license information separately, and follow steps 2~3.
- 2) Read the "<u>Hexadecimal Value</u>" barcode for the desired character string. For example, read "3" and "A" for the separator to split the data with character [:].
- 3) Read the "Validate" barcode on the same page to complete this setting.





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EDIT FIELDS

Up to five additional fields can be created for each editing format; each of them is numbered from Additional 1 to Additional 5 accordingly.

If "Bluetooth® HID" or "USB HID" is configured for interface, Key Type and Key Status will then become applicable. You may decide whether or not to apply Key Status when "Normal Key" is selected for Key Type.

Key Type		Key Status
Scan Code	Up to 2 scan code values are allowed.	N/A
Normal Key	Up to 4 character strings are allowed.	▶ Add Shift
		Add Left Ctrl
		Add Left Alt
		Add Right Ctrl
		Add Right Alt
		Refer to Keyboard Wedge Table.

Edit Additional Field 1

103143

Edit Additional Field 2

103144

Edit Additional Field 3

Edit Additional Field 4

Edit Additional Field 5



- I) Read the barcode above to specify an additional field, one at a time.
- 2) Read the "Hexadecimal Value" barcode for the desired additional field.
- 3) Read the "Validate" barcode on the same page to complete this setting.

Appendix VI

KEYBOARD TYPE ONE-SCAN BARCODE

KEYBOARD WEDGE

PCAT (US)



PCAT (French



PCAT (German)



PCAT (Italian)



PCAT (Swedish)



PCAT (Norwegian)



PCAT (UK



#@KWUUU

PCAT (Spanish)



(Pontumoso)



PS55 A01-1



PS55 A01-2 (Japanese)



PS55 A01-3



PS55 001-1



PS55 001-81



PS55 001-2



PS55 001-82



#@KW0017#

PS55 001-3





PS55 002-1, 003-1



PS55 002-81, 003-81

PS55 001-8A



PS55 002-2, 003-2



PS55 002-82, 003-82



PS55 002-3, 003-3



PS55 002-8A, 003-8A



IBM 3477 Type 4 (Japanese)



PS2-30



IBM 34XX/319X, Memorex Telex 122 Keys



#@KW0028#

User-defined table



PCAT (Turkish)



PCAT (Hungarian)



PCAT (Swiss German)



PCAT (Danish)



DIRECT USB HID

PCAT (US)



PCAT (French)



PCAT (German)



PCAT (Italian)



PCAT (Swedish)



PCAT (Norwegian)



PCAT (UK)



PCAT (Belgium)



PCAT (Spanish)



#@DH0072#

PCAT (Portuguese)



#@DH0073#

PS55 A01-2 (Japanese)



User-defined table



PCAT (Turkish)



PCAT (Hungarian)



PCAT (Swiss German)



PCAT (Danish)



220